

**SUZUKI LJ80/LJ80V/LJ81**

# **PRE-DELIVERY**

**INSPECTION MANUAL**

MS-7500





## FOREWORD

It is essential to perform careful inspection on the vehicle before its delivery to the customer.

- so that the customer can use the vehicle in the safest condition,
- so that the customer appreciates the outstanding features (performance and others) peculiar to the vehicle,
- and so that the customer receives good impressions as to the quality of the vehicle itself and service technique of the dealer, which will lead to good image of the manufacturing company and the dealer.

This manual describes procedures and cautions concerning pre-delivery inspection of SUZUKI LJ80, LJ80V, and LJ81. Every checking item beginning with UNDER HOOD INSPECTION through FINAL STEPS is presented with an illustration or a picture which will be helpful for your understanding.

It is strongly desired to read this manual carefully and understand what is written fully enough so as to perform proper inspection on LJ80, LJ80V, and LJ81.

**SUZUKI MOTOR CO., LTD.**

Service Department

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## UNDER HOOD INSPECTION

### Coolant

#### Coolant leakage

Check the cooling system to ensure that no coolant is leaking.

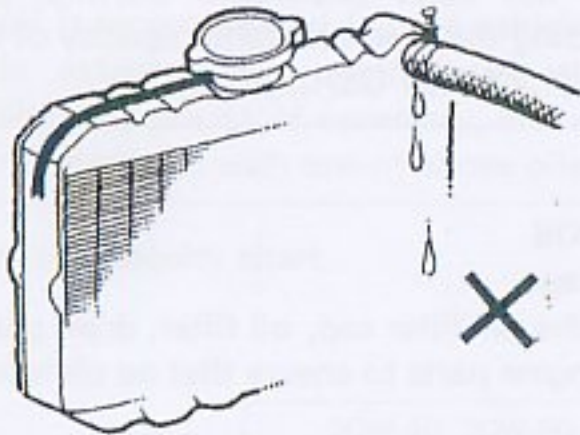


Fig. 1

### Coolant level

#### NOTE:

Coolant level should be checked when engine is cool.

- Check the reservoir tank if coolant level is between "FULL" level line ① and "LOW" level line ② on the tank.

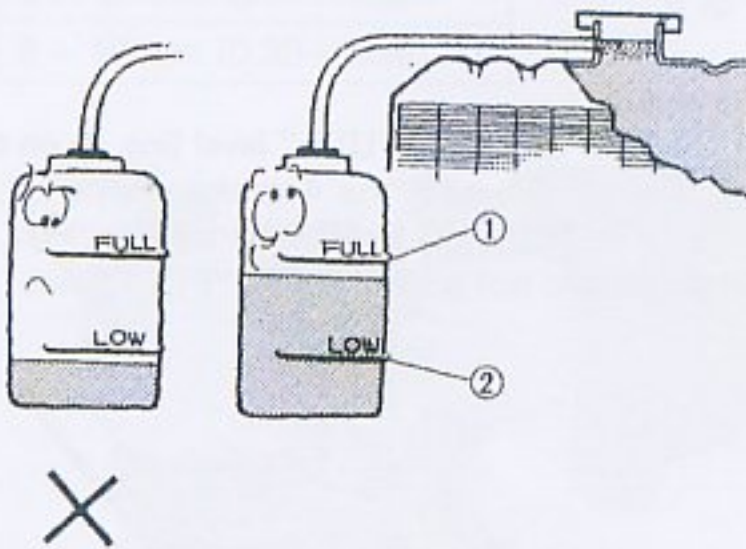


Fig. 2

If the coolant level in reservoir tank is below "LOW" level line replenish a 50% solution of GOLDEN CRUISER 1200 up to "FULL" level line.

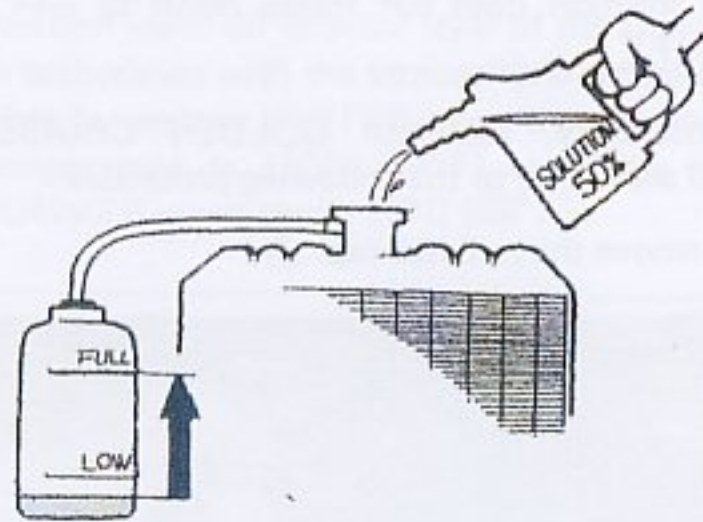


Fig. 3

### Freezing temperature of coolant

Each LJ80 (LJ80V and LJ81) machine is shipped from the factory with its cooling circuit filled with a 50% solution of GOLDEN CRUISER 1200; this solution does not freeze down to  $-36^{\circ}\text{C}$  ( $-33^{\circ}\text{F}$ ).

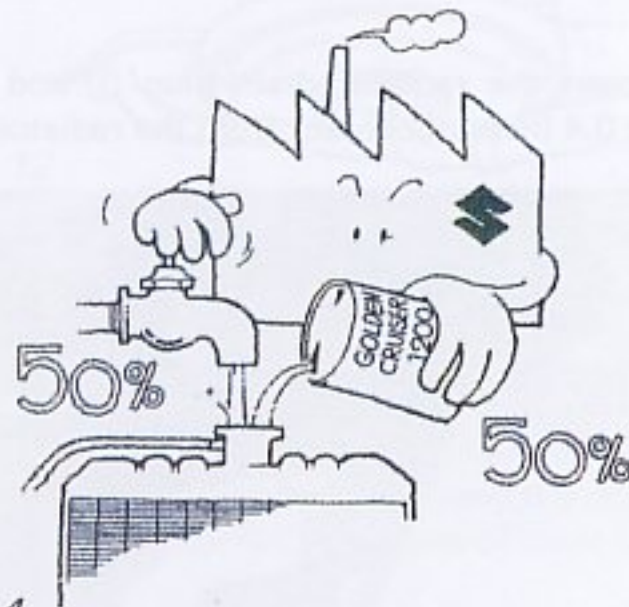


Fig. 4

$-36^{\circ}\text{C}$  ( $-33^{\circ}\text{F}$ )



Fig. 5

If there is a possibility that temperature goes down below  $-36^{\circ}\text{C}$  ( $-33^{\circ}\text{F}$ ), replenish GOLDEN CRUISER 1200 to make its ratio 55%.



This solution does not freeze down to  $-44^{\circ}\text{C}$  ( $-47^{\circ}\text{F}$ ).

If necessary, replenish GOLDEN CRUISER 1200 according to the following procedure:

- Remove the radiator cap ①.

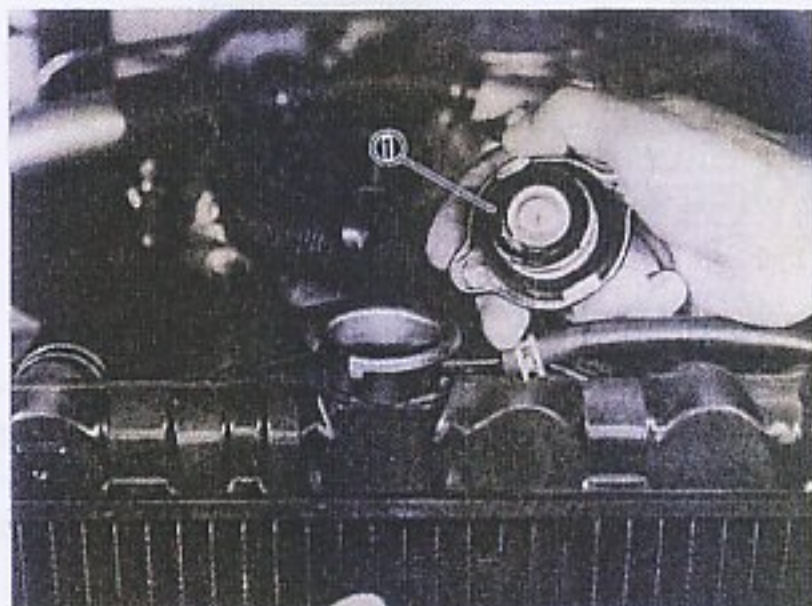


Fig. 6

- Loosen the radiator drain plug ① and take out 0.4 litres of coolant from the radiator.



Fig. 7

- After retightening the drain plug, pour 0.4 litres of GOLDEN CRUISER 1200 but no water.

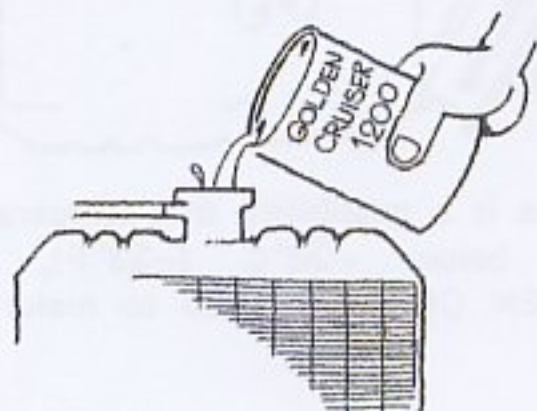


Fig. 8

Above work makes 55% solution of GOLDEN CRUISER 1200.

**NOTE:**

Remember that the cooling system capacity is 3.8 litres (8.02/6.68 US/Imp. pt.) including the reservoir tank capacity of 0.6 litres (1.27/1.07 US/Imp. pt.).

**Engine Oil**

**Oil leakage**

Check the oil filler cap, oil filter, drain plug and other engine parts to ensure that no oil is leaking.

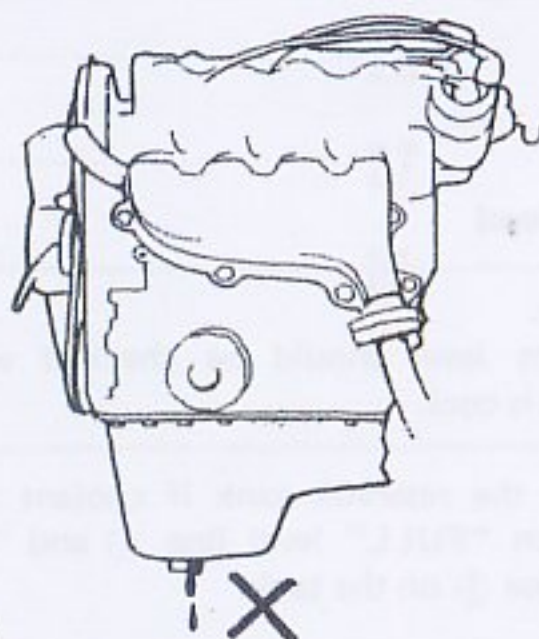


Fig. 9

**Oil level**

If the level is below "FULL" level line ① on the oil level gauge, add the 4-stroke engine oil of SAE 10W-30 or SAE 10W-40 up to "FULL" level line. Do not add oil above "FULL" line.

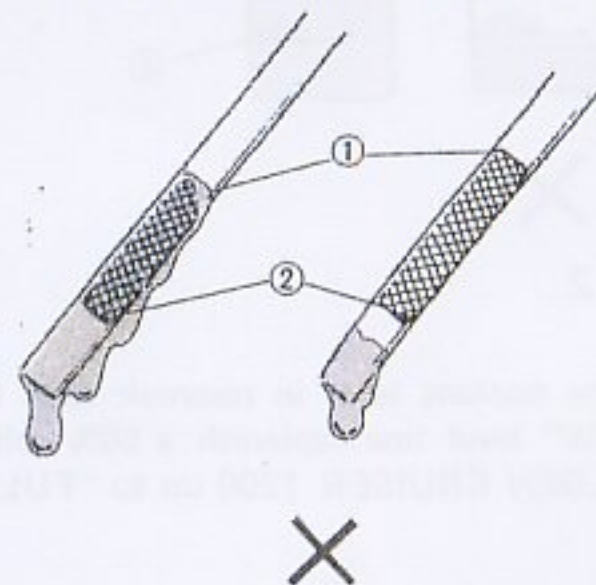


Fig. 10

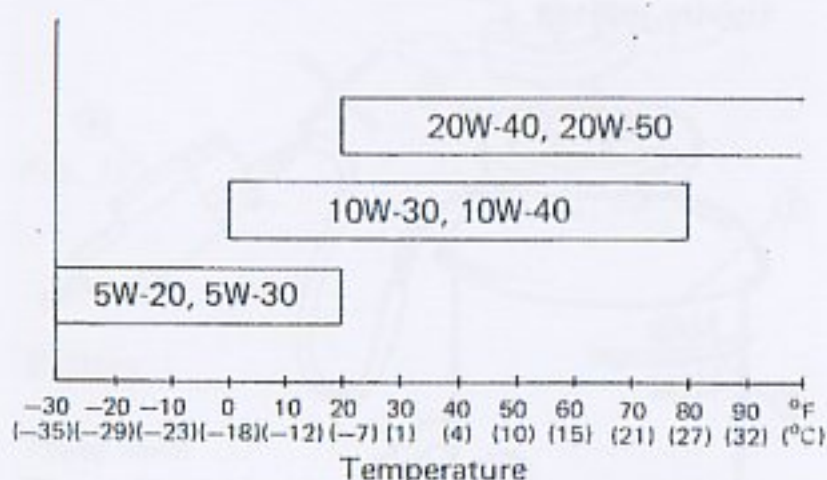
②: "LOW" level line



#### NOTE:

1. Checking the oil level immediately after shutting down the engine is likely to give a false reading. Wait two or three minutes before checking the level.
2. Use of SAE 5W-20 or SAE 5W-30 engine oil is recommended for the vehicle used in extreme cold weather (see the oil viscosity chart). If necessary, change the oil in oil pan with one of above oils.

#### Proper oil viscosity chart



#### Fan Belt

Check the fan belt for tension.

Belt tension specification
8 – 10 mm (0.30 – 0.40 in)

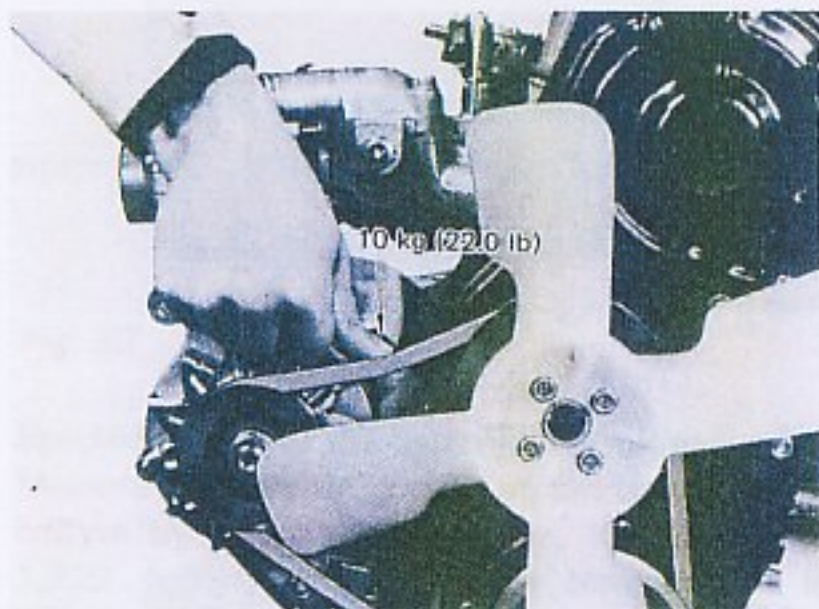


Fig. 11

#### Air Cleaner

Position warm-air selector lever of the air cleaner in accordance with the atmospheric temperature. That is, set it to WINTER when the atmospheric temperature is 15°C (59°F) or below or to SUMMER when above 15°C (59°F).

Warm-air selector lever position	
Atmospheric temperature	Lever position
15°C (59°F) or below	WINTER
Above 15°C (59°F)	SUMMER

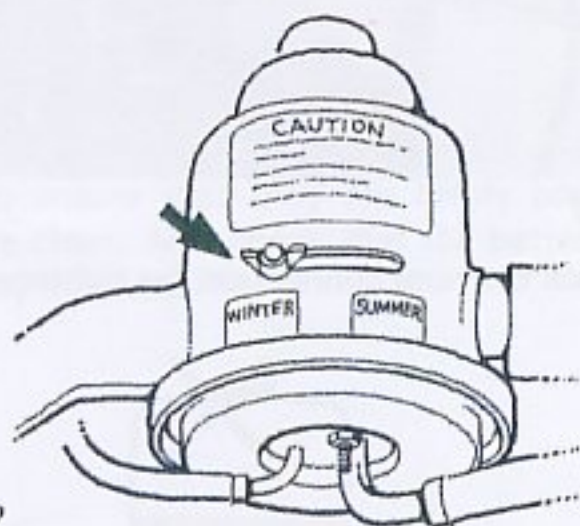


Fig. 12

#### Emission Control System

Evaporative emission control system and crankcase emission control system.

Check the evaporator hose ① and the crankcase breather hose ② for tightness of their connection.

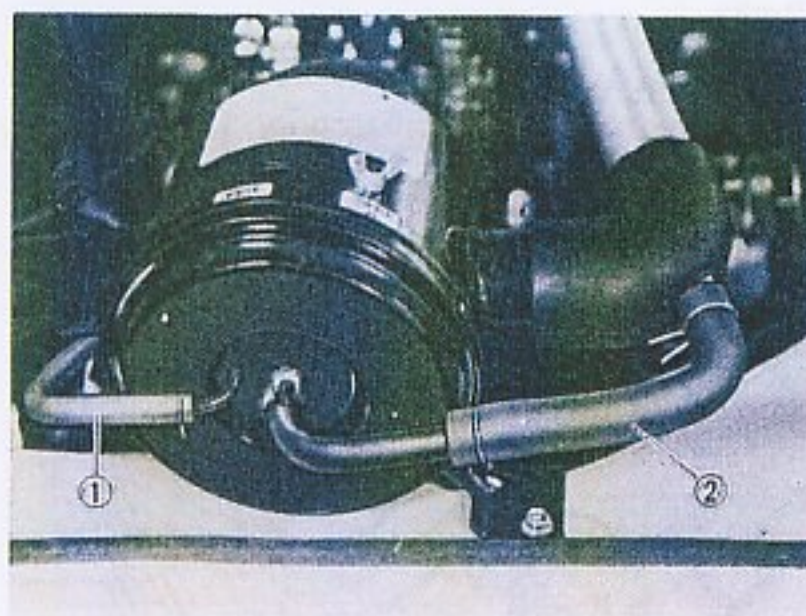


Fig. 13



### Windshield Washer

- Check fluid level in the washer tank ①. If it is low, replenish fluid.

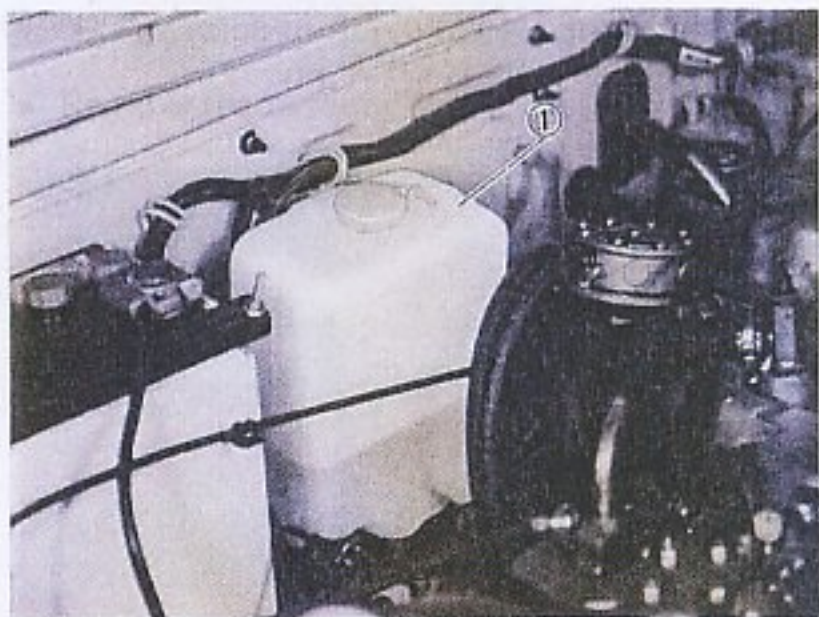


Fig. 14

- Check the hose connection for tightness.

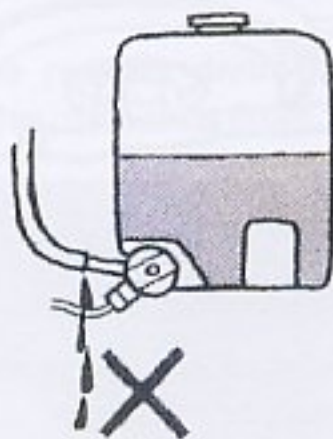


Fig. 15

### Brake

#### Brake fluid leakage

Check the brake system carefully to ensure that no brake fluid is leaking.

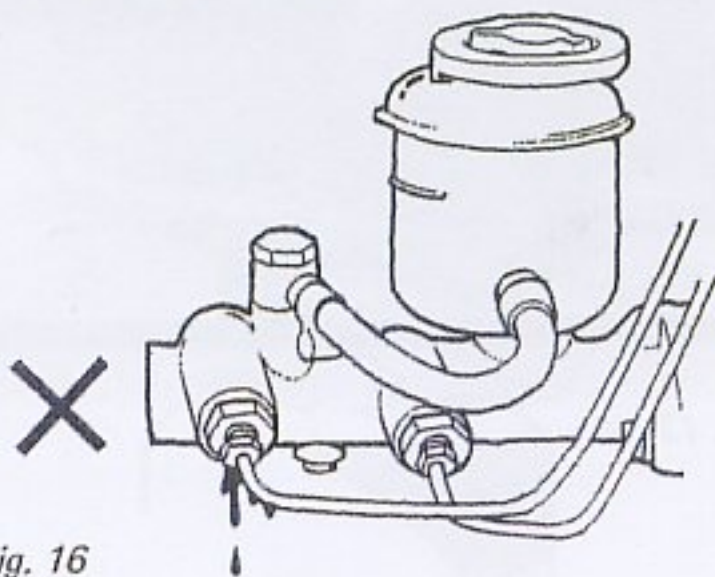


Fig. 16

### Brake fluid level

- Check fluid level in the reservoir. If it is below "MAX" line ①, replenish the specified brake fluid up to "MAX" line.

#### Brake Fluid Specification

DOT3, DOT4, SAE J1703

- Check to ensure that the reservoir is tightly capped.
- Check to ensure that the connector ④ are tightly jointed.

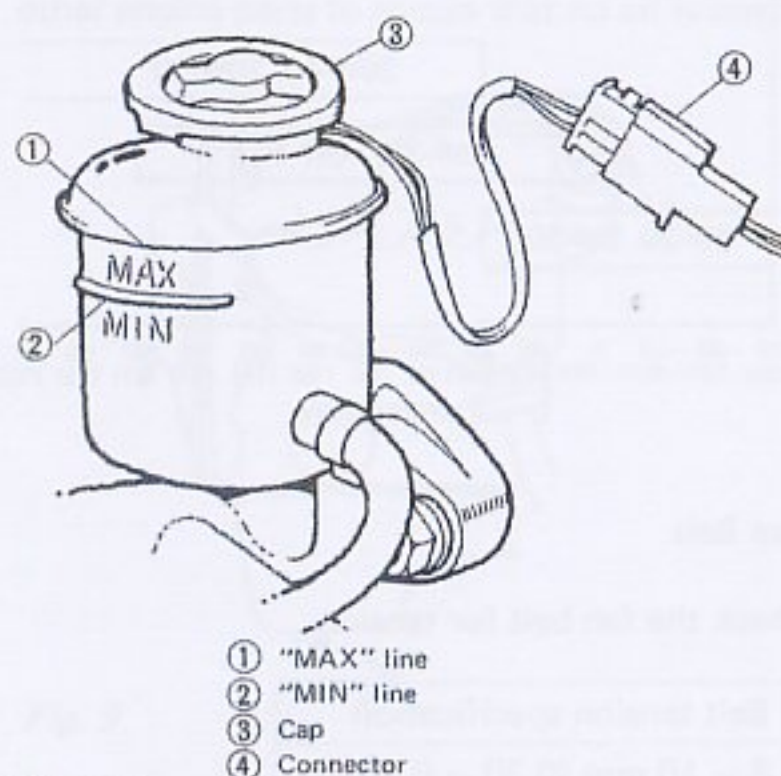


Fig. 17

### Fuel System

Check the carburetor and the fuel line to ensure that no gasoline is leaking.

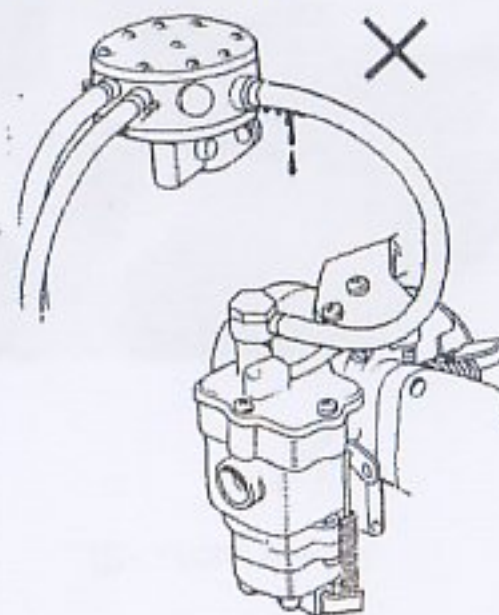


Fig. 18



## Exhaust System

Check the exhaust system to ensure that no exhaust gas is leaking.

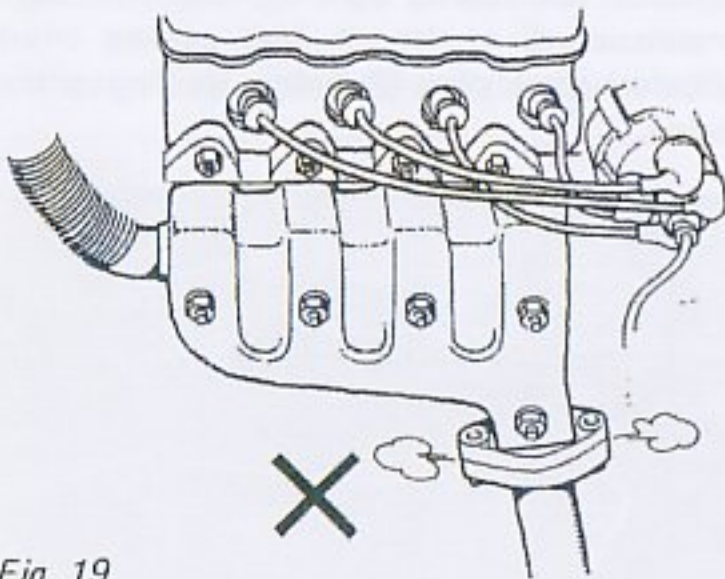


Fig. 19

## Battery

### Fluid level

Check fluid level in each filler.  
If it is below "UPPER LEVEL" ①, add distilled water up to "UPPER LEVEL".

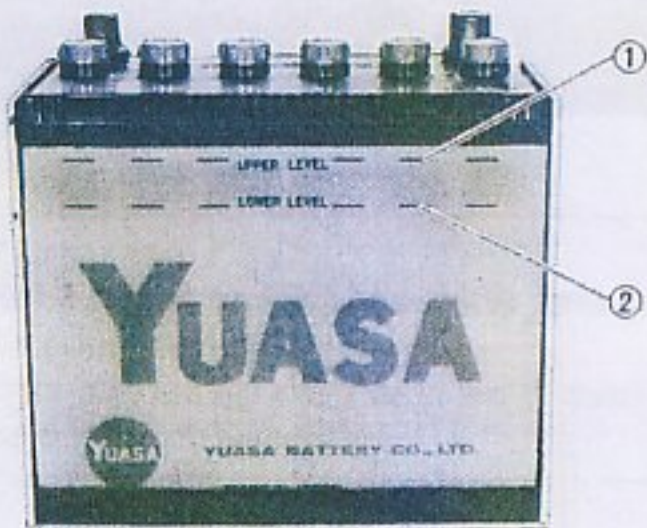


Fig. 20 ② "LOWER LEVEL"

### Specific gravity of the battery electrolyte

Measure the specific gravity of the battery electrolyte by using a hydrometer. If it is below 1,220 (when the electrolyte temperature is 20°C), charge the battery.

Specific Gravity in Fully Charged State
1,280 (when the electrolyte temperature is 20°C).

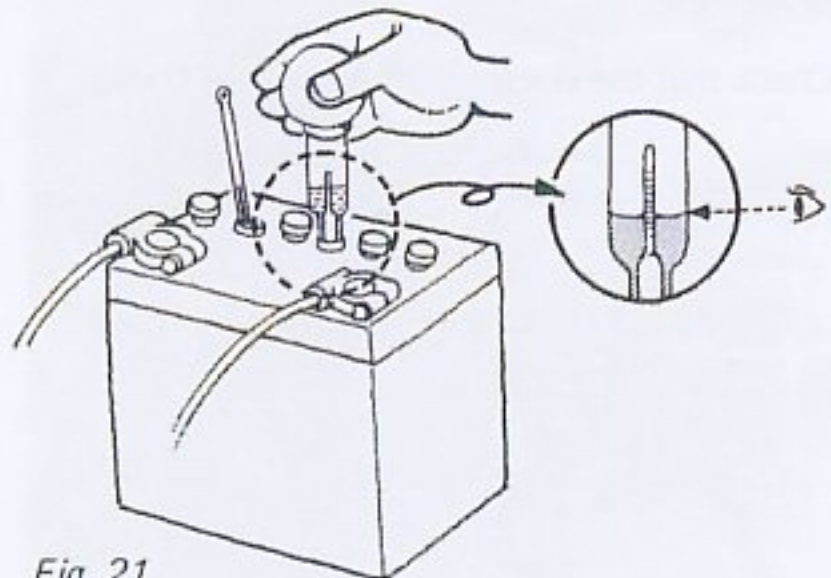


Fig. 21

### Battery terminals

Check both positive (+) and negative (−) terminals to ensure that they are firmly connected and are clean. Also check that the battery itself is firmly mounted.

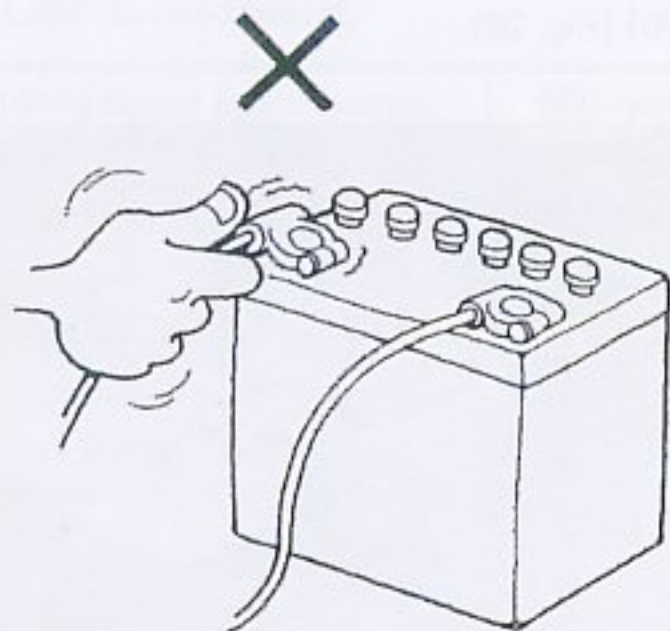


Fig. 22

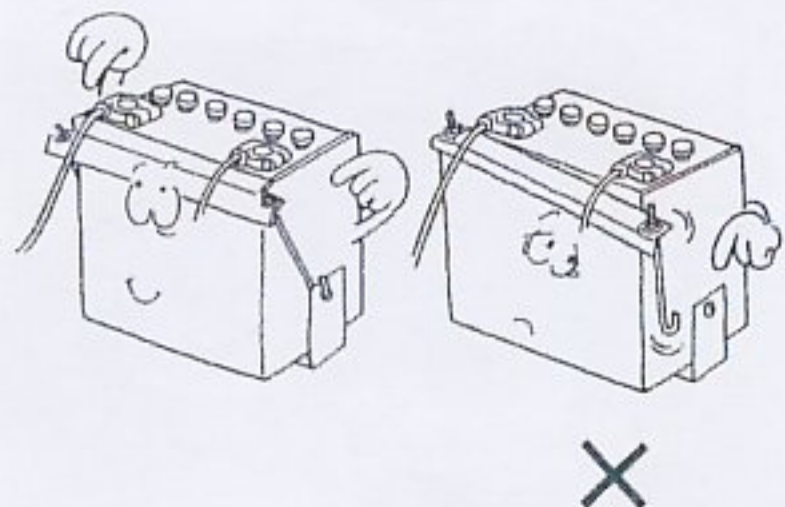


Fig. 23



## Spark Plug

Check that the electrode of spark plug is clean.

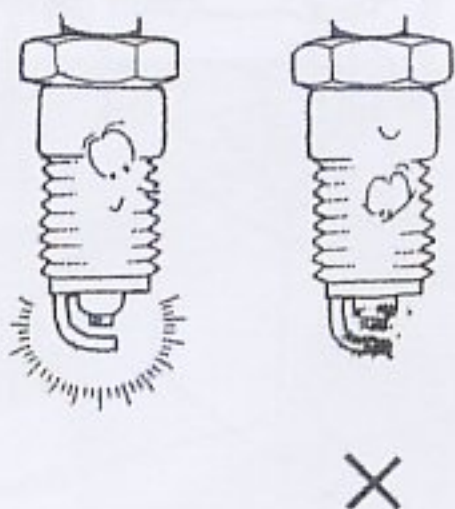


Fig. 24

### NOTE:

When installing the spark plug, screw it in with finger (Fig. 25) to avoid stripping the threads, and then tighten it with a torque wrench to 2.0 – 3.0 kg-m (14.5 – 21.5 ft-lb) (Fig. 26).

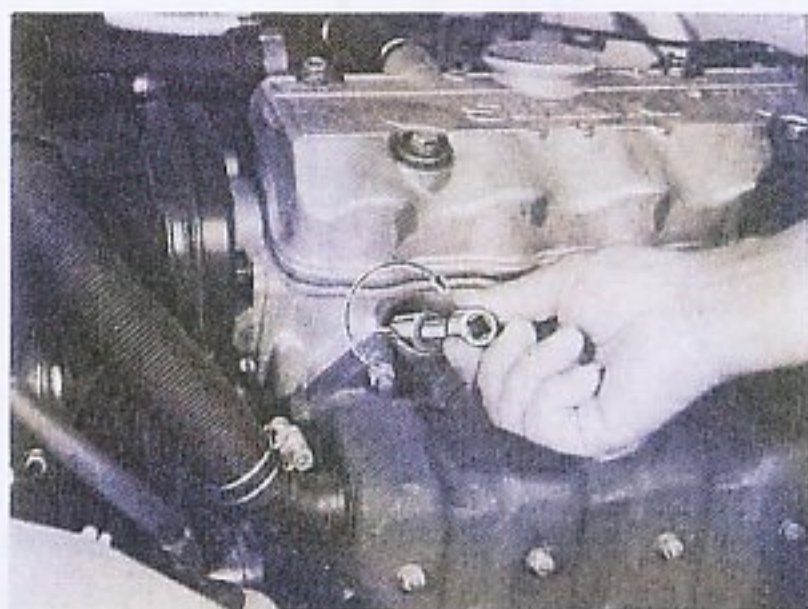


Fig. 25

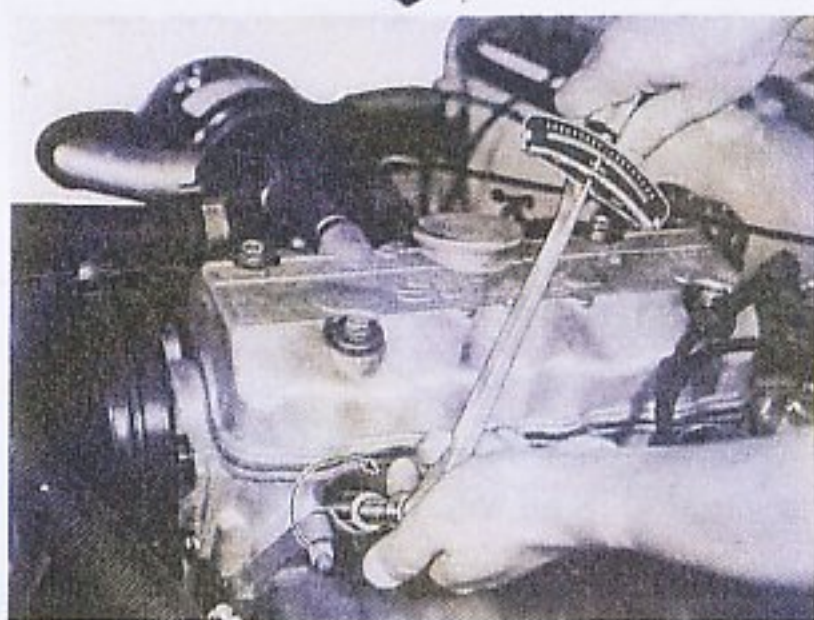


Fig. 26

## Ignition Timing

Check ignition timing according to the followings.

- Connect the timing light ① with the high tension cord of No. 1 (the utmost front cylinder) spark plug ② before starting up the engine.

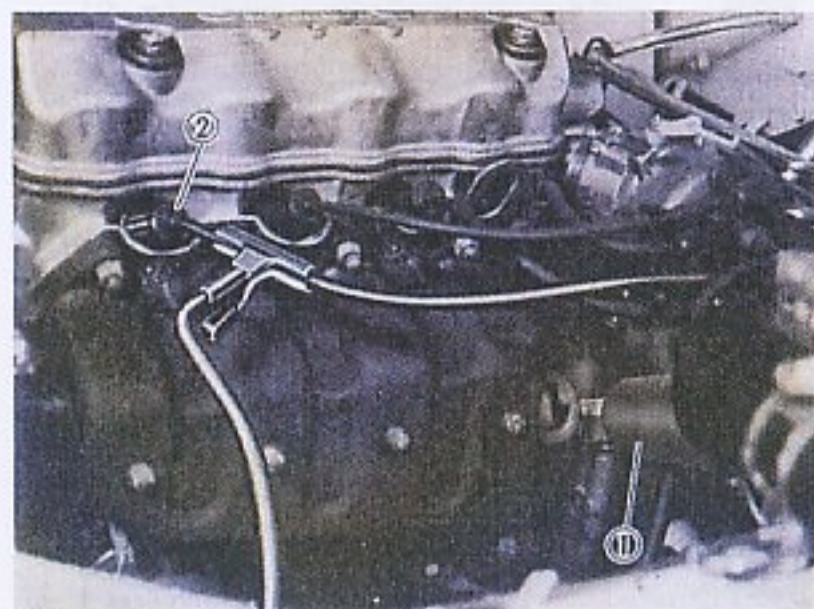


Fig. 27

- After starting up the engine, run it in the speed range below 850 rpm.
- Shine the timing light on the flywheel. If the 10° (B.T.D.C.) timing mark ① on flywheel matches with the mark ② on the transmission case, ignition timing is correct.

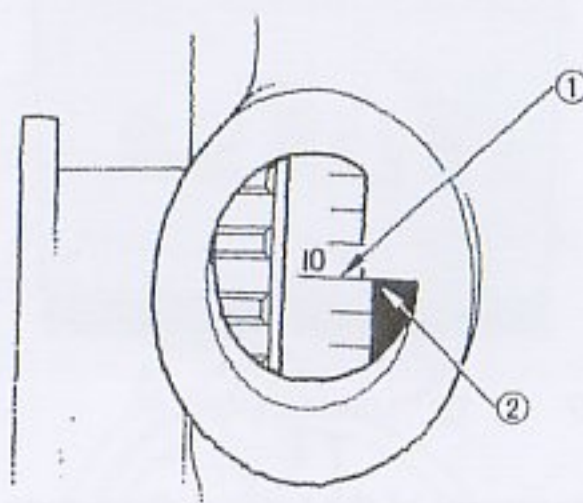


Fig. 28



When the ignition is not timed correctly, adjust it in the following way by using the timing light.

- After starting up the engine, loosen the distributor clamp bolt ③, turn the distributor housing ④ slowly by hand, stop turning it at the point where the mark ① matches with the mark ②, and retighten the clamp bolt.

**NOTE:**

Mark ① and ② are shown in Fig. 28.

Specifications	
Ignition timing	10° B.T.D.C. below 850 rpm.
Ignition order	1-3-4-2

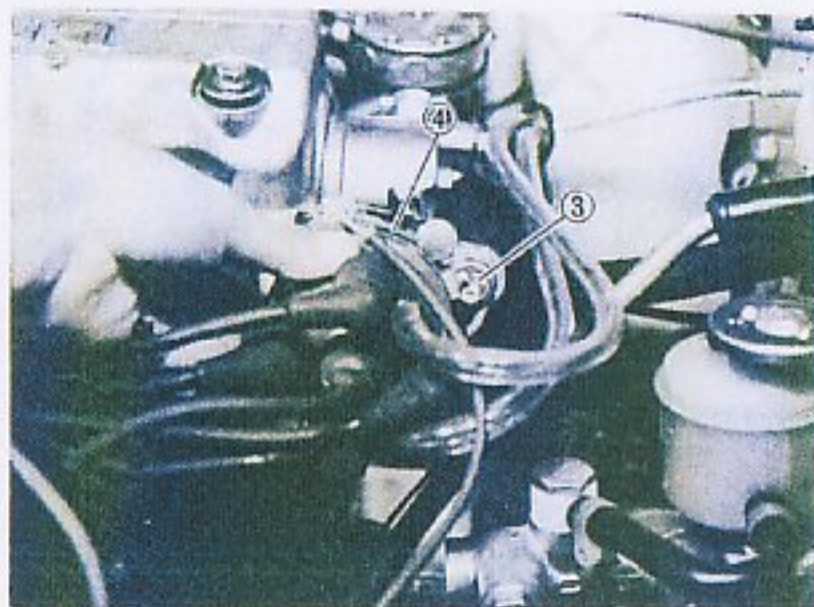


Fig. 29

**NOTE:**

- Turning the housing clockwise retards the timing and vice versa.
- After tightening the clamp bolt, check the timing once again.

- Check to ensure that the high tension cords are inserted into the distributor and the ignition coil.

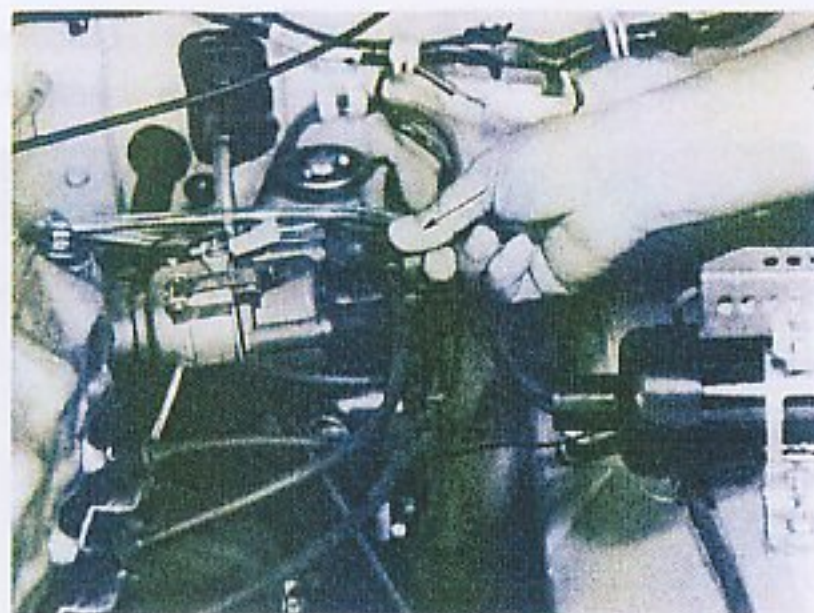


Fig. 30

### Idle Speed and Idle Mixture Adjustment

After adjusting the ignition timing, perform this adjustment. As for the adjusting procedure, refer to LJ80 Service Manual.

Idling Speed Specification	850 rpm
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### Others

Check the followings:

- that the wiring harness, wires, hoses and pipes are securely clamped.

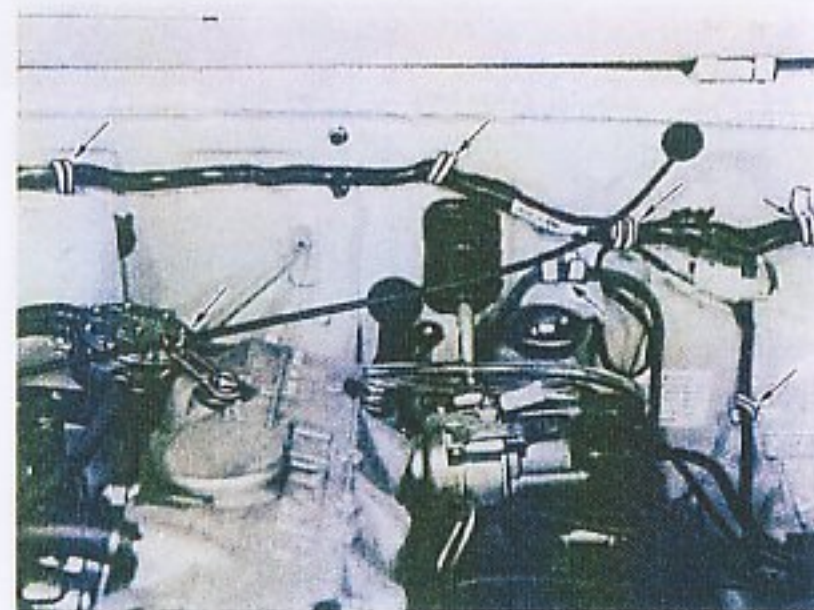


Fig. 31



- that the connectors of wiring harness is securely jointed.



Fig. 32

- and that nothing else is in contact with any of the brake pipes, exhaust manifold, fan and fan belt.

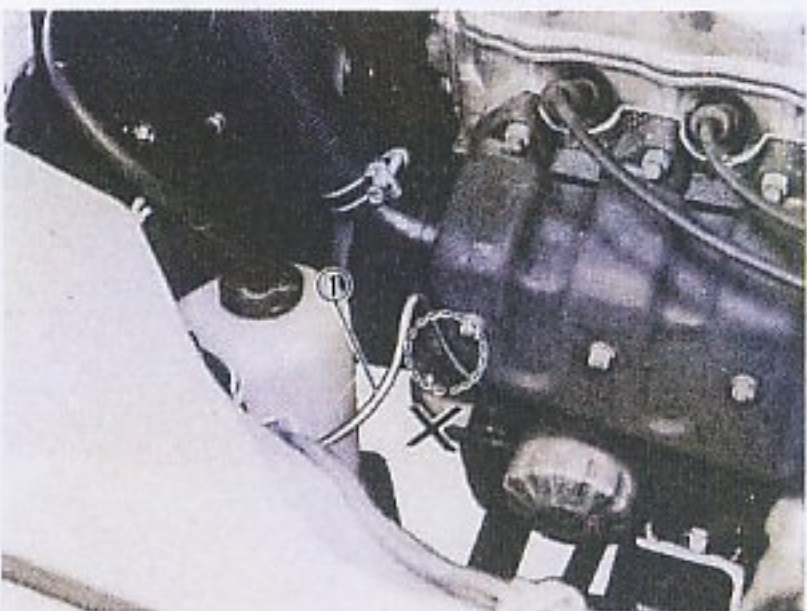


Fig. 33 ① Oil pressure switch lead wire.



## UNDER BODY INSPECTION

### Transmission, Transfer and Differential

- Check gaskets, oil seals, breathers, oil level plug, filler plugs, and drain plugs to ensure that no oil is leaking.

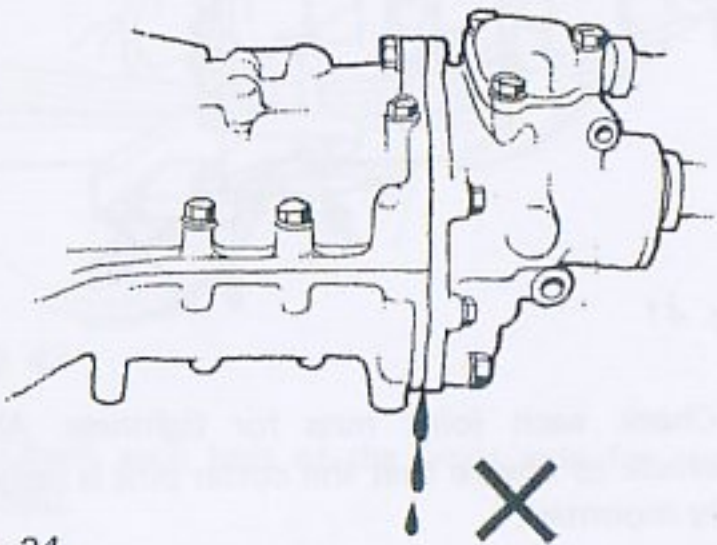


Fig. 34

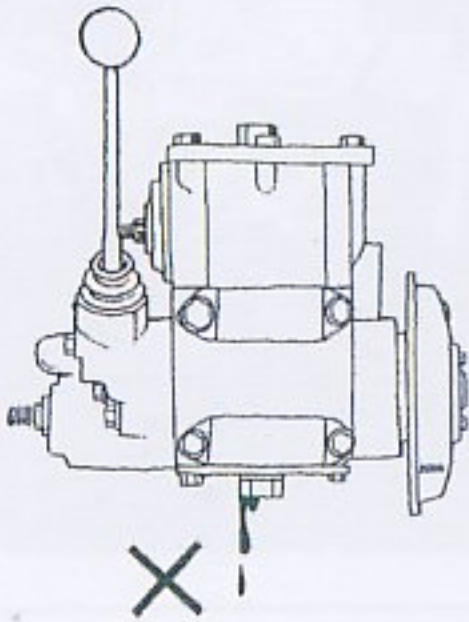


Fig. 35

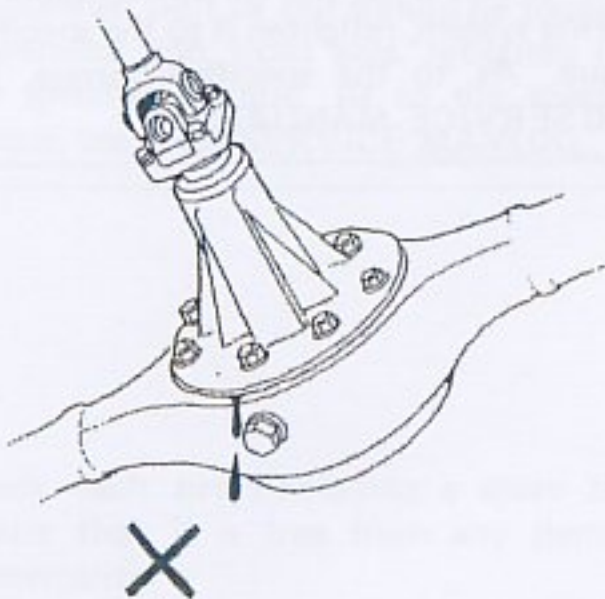


Fig. 36

- Check the oil level.

Oil Specifications and Capacity	
Transmission	SAE 90 gear oil 1.0 litres (2.12/1.76 US/Imp. pt.)
Transfer	SAE 90 gear oil 0.9 litres (1.9/1.6 US/Imp. pt.)
Differential	SAE 90 gear oil 1.3 litres (2.75/2.31 US/Imp. pt.)

#### CAUTION:

In CANADA market, use the gear oil of SAE 75W 80 – 85 for the transmission.

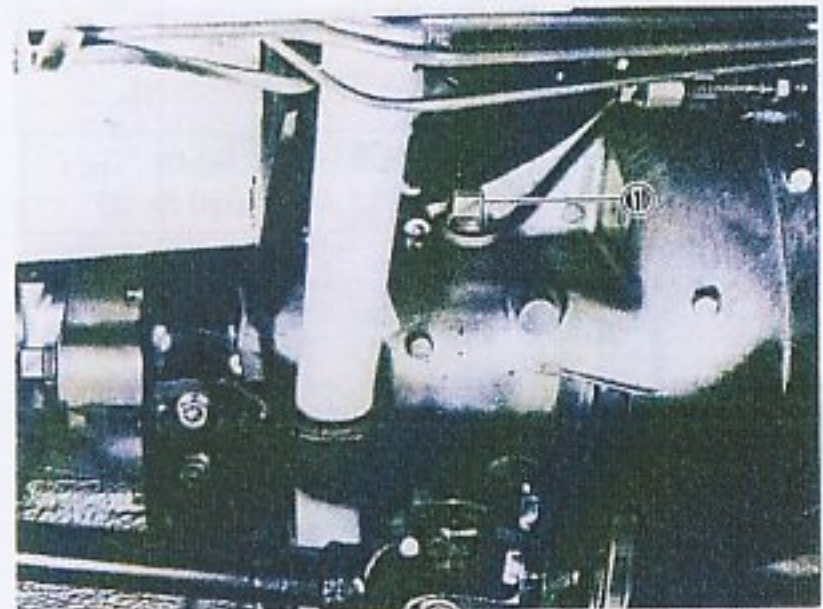


Fig. 37 ① Transmission oil filler and level plug.

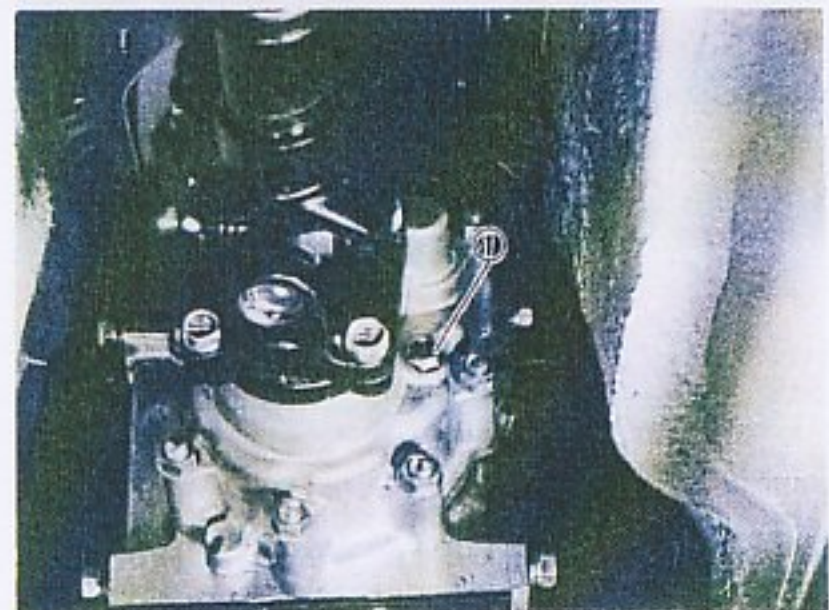


Fig. 38 ① Transfer oil level plug



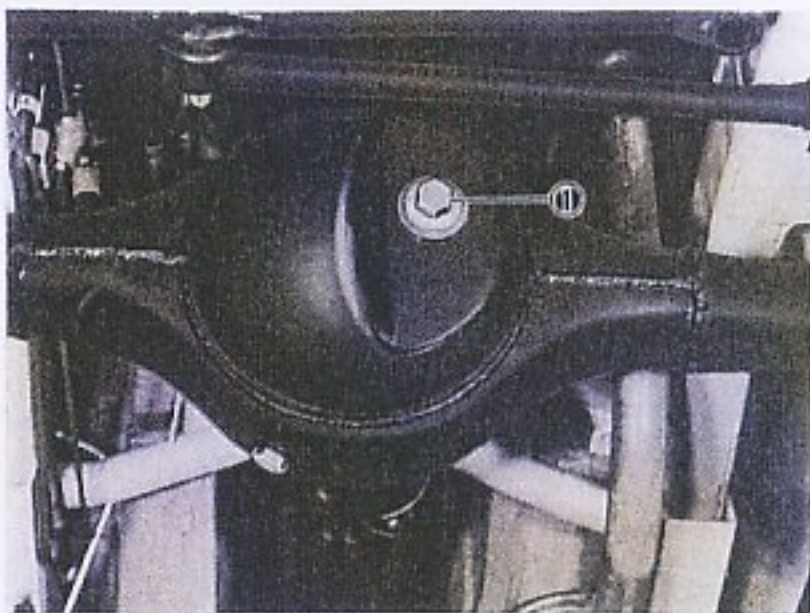


Fig. 39 ① Differential oil filler and level plug.

### Propeller Shafts

Check the mounting bolts ① for tightness.

Tightening Torque	1.5 – 2.5 kg-m (11.0 – 18.0 lb-ft)
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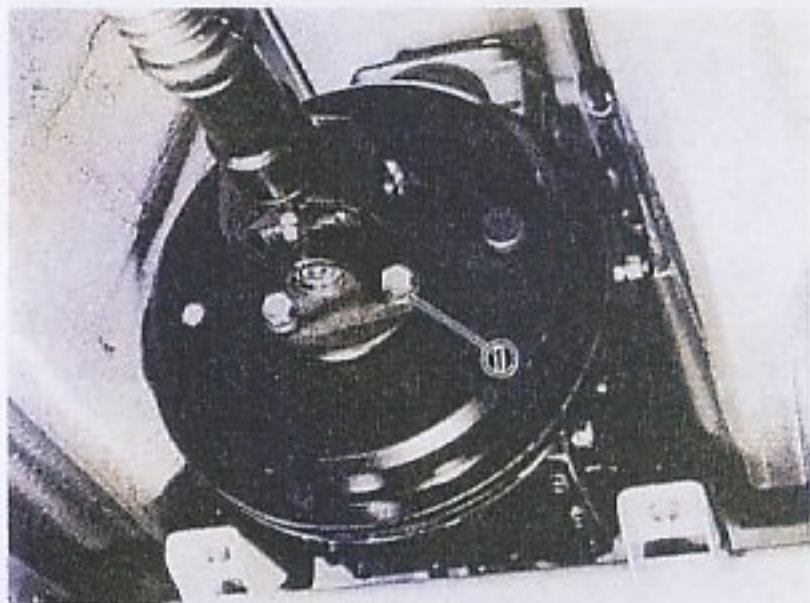


Fig. 40

### Steering

- Check the steering gear box ① to ensure that no oil is leaking. Also check the mounting bolt ② for tightness.

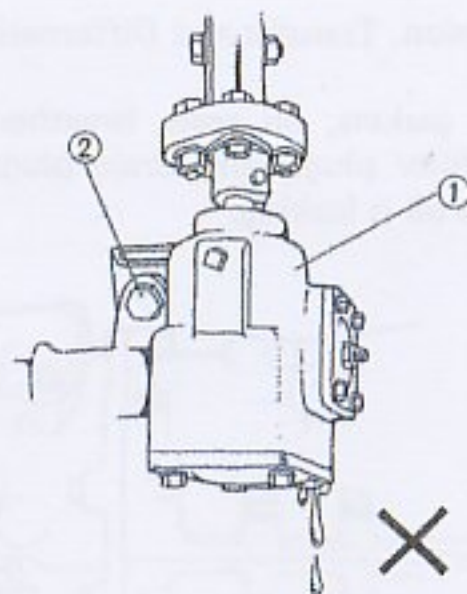


Fig. 41

- Check each joint nuts for tightness. Also check to ensure that the cotter pins is securely mounted.

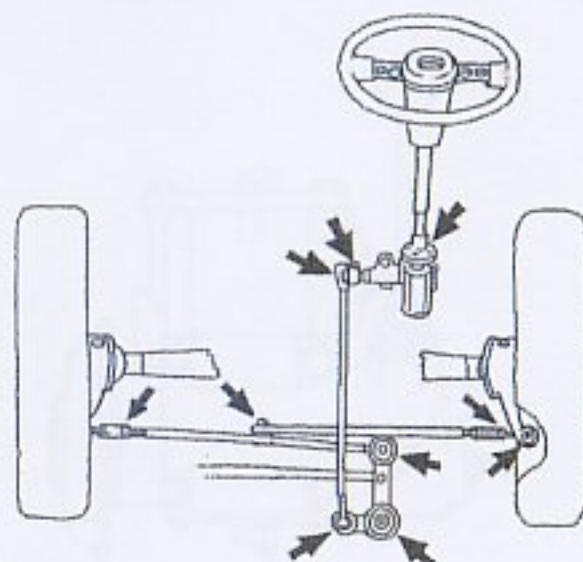


Fig. 42

#### NOTE:

If loosened bolt or nut should be found on steering system, retighten it to the specified torque. As to the specified torque, see LJ80 SERVICE MANUAL.



Suspension and Front Axle

- Check each bolt and nut of the front and rear suspensions for tightness.

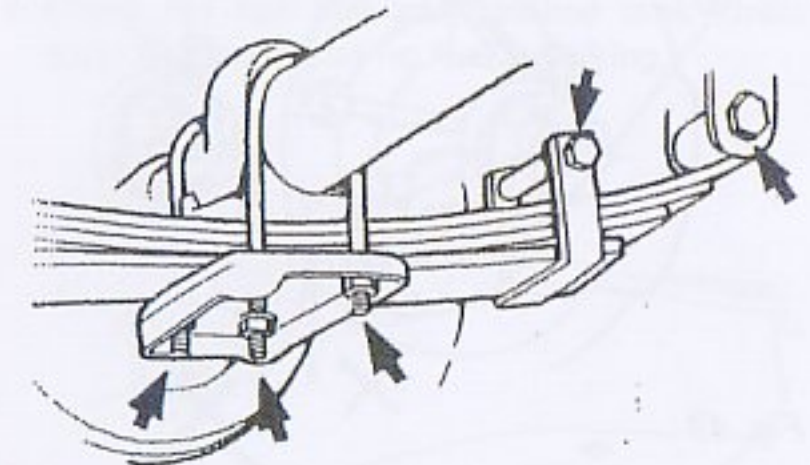


Fig. 43

- Check each bolt of the front axle for tightness.

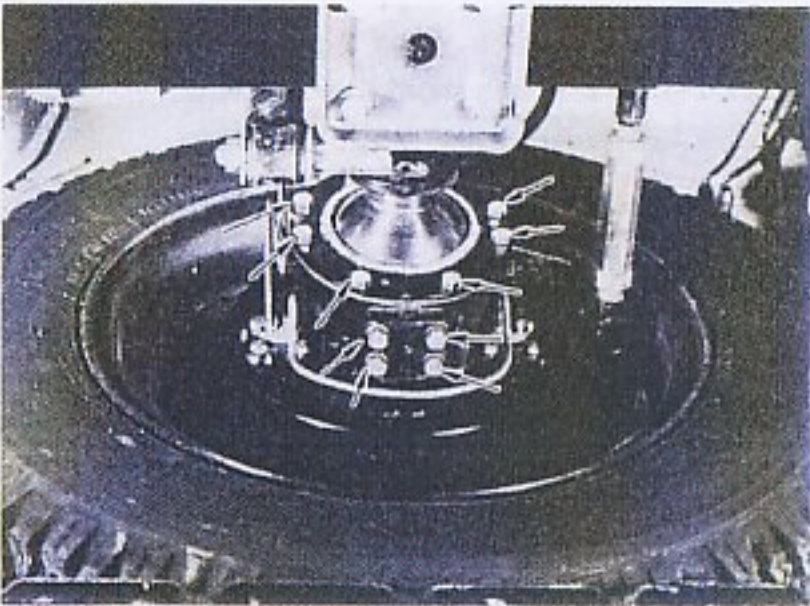


Fig. 44

**NOTE:**  
If loosened bolt or nut should be found on suspension and front axle, retighten it to the specified torque. As to the specified torque, see LJ80 SERVICE MANUAL.

Tire

- Check each tire (including a spare tire) to ensure that it is free from any damage or abnormality.

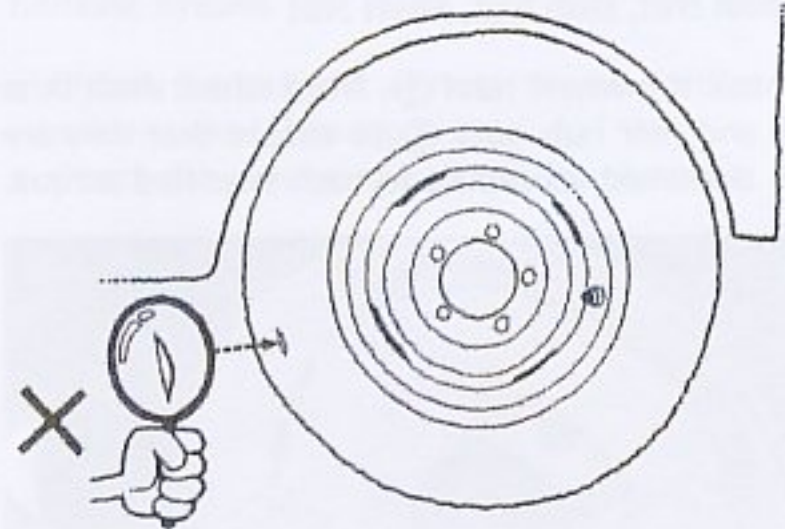


Fig. 45

- Check the tire for air pressure.

Tire air pressure (Canada)			
		Unladen	Laden
LJ80 & LJ80V	Front	1.2 kg/cm <sup>2</sup> (17 psi, 120 kPa)	1.4 kg/cm <sup>2</sup> (20 psi, 140 kPa)
	Rear	1.6 kg/cm <sup>2</sup> (23 psi, 160 kPa)	2.0 kg/cm <sup>2</sup> (29 psi, 200 kPa)
LJ81	Front	1.4 kg/cm <sup>2</sup> (20 psi, 140 kPa)	1.4 kg/cm <sup>2</sup> (20 psi, 140 kPa)
	Rear	2.2 kg/cm <sup>2</sup> (32 psi, 220 kPa)	2.2 kg/cm <sup>2</sup> (32 psi, 220 kPa)

Tire air pressure (Europe)			
		Unladen	Laden
LJ80 & LJ80V	Front	1.2 kg/cm <sup>2</sup> (17 psi, 120 kPa)	1.2 kg/cm <sup>2</sup> (17 psi, 120 kPa)
	Rear	1.2 kg/cm <sup>2</sup> (17 psi, 120 kPa)	1.8 kg/cm <sup>2</sup> (26 psi, 180 kPa)

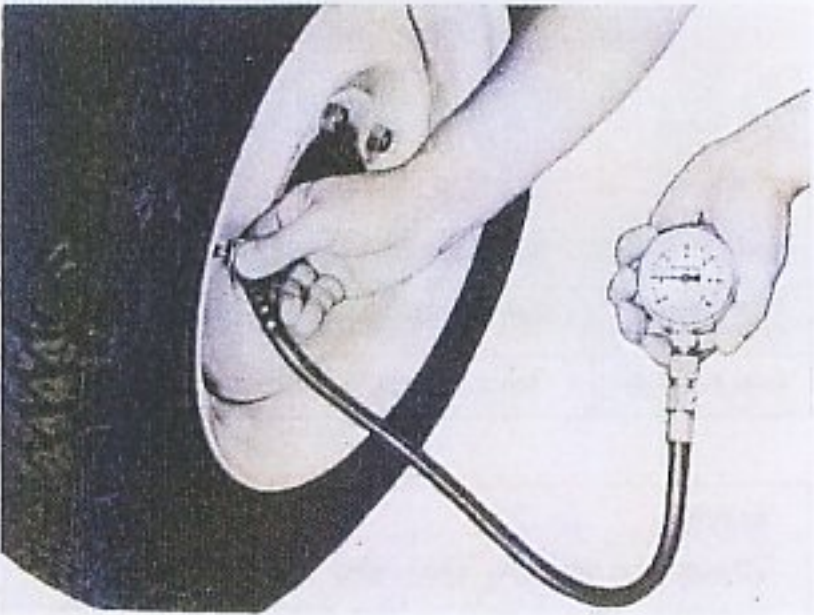


Fig. 46



Wheel Nut, Hub Nut, Shaft Nut

Check the wheel nuts ①, front wheel shaft nuts ② and rear hub nuts ③ to ensure that they are all tightened according to each specified torque.

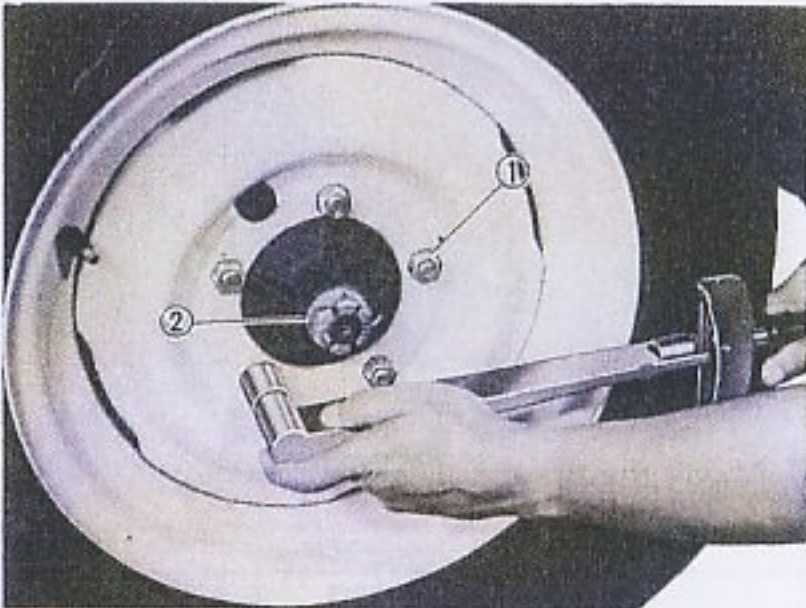


Fig. 47

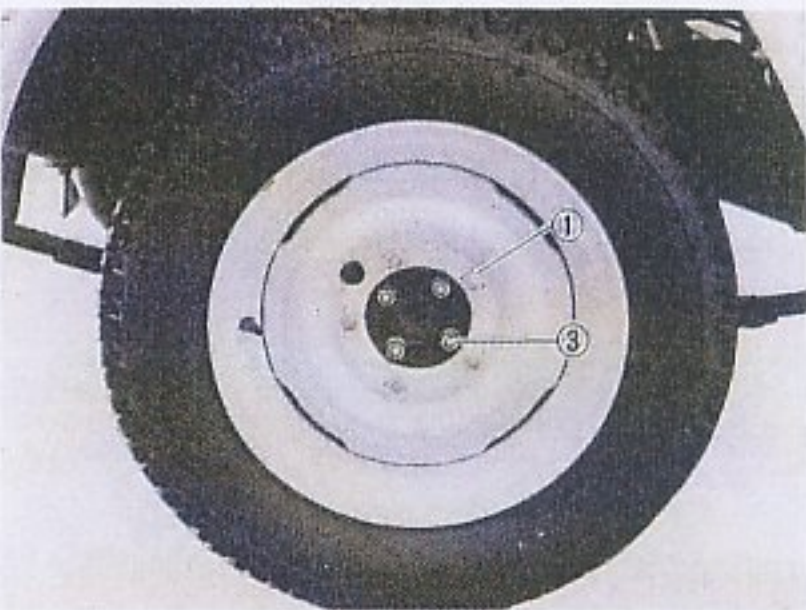


Fig. 48

	Tightening Torque
Wheel nut	5.0 – 8.0 kg-m ( 36.5 – 57.5 lb-ft)
Front wheel Shaft nut	15.0 – 27.0 kg-m (108.5 – 195.0 lb-ft)
Rear hub nut	5.0 – 8.0 kg-m ( 36.5 – 57.5 lb-ft)

NOTE:  
Check to ensure that the cotter pin ① is securely mounted in the front wheel shaft nut.

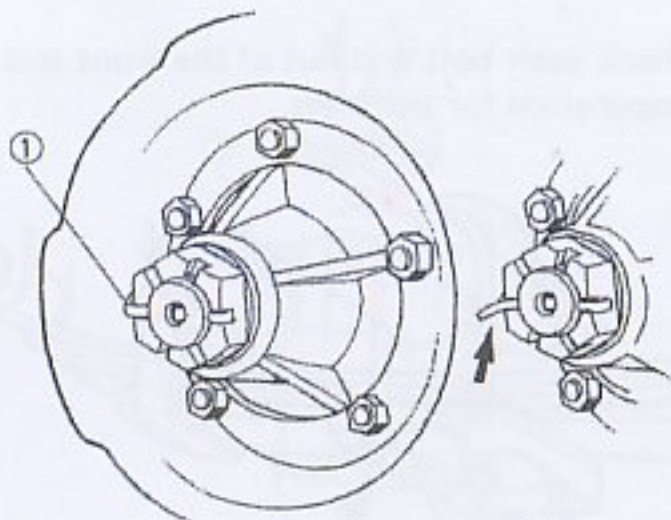


Fig. 49

Brake Line

- Check the brake pipes and hoses to ensure that they are free from any damage.
- Check that no brake fluid is leaking.

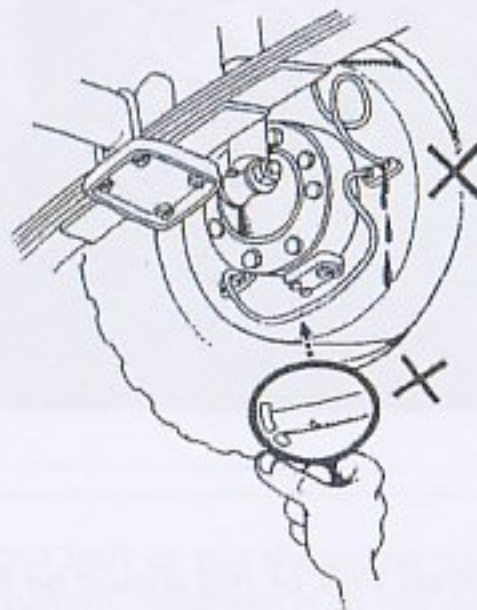


Fig. 50

- Check that the pipes is securely clamped.



### Fuel Line

- Check the fuel pipes and hoses to ensure that they are free from any damage.
- Check the fuel line and gasoline tank (drain plug) to ensure that no fuel is leaking.

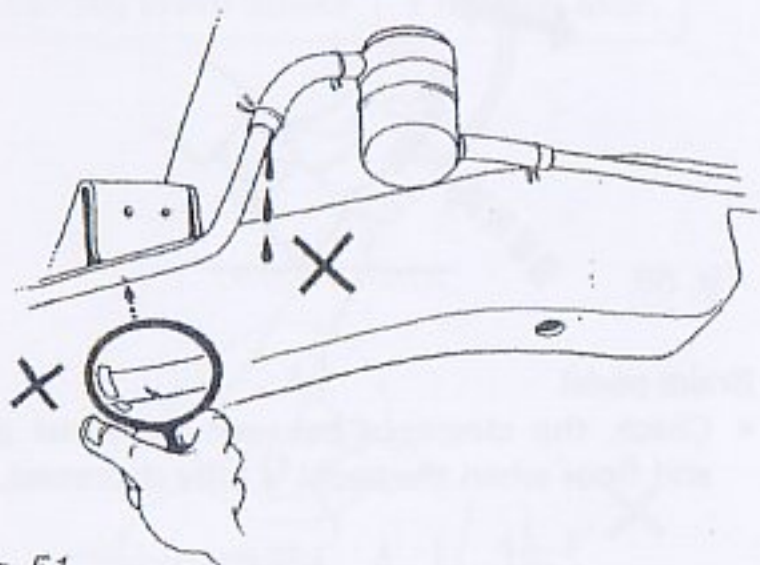


Fig. 51

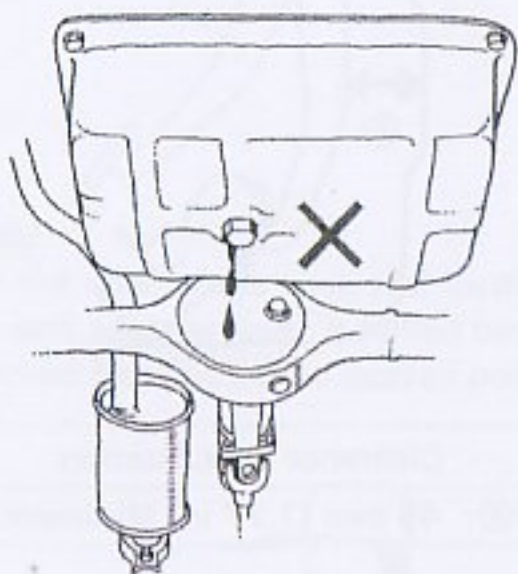


Fig. 52

- Check to ensure that the pipe is securely clamped.



Fig. 53

### Exhaust System

- Check the exhaust system to ensure that no exhaust gas is leaking.
- Check the mounting bolts ① for tightness.

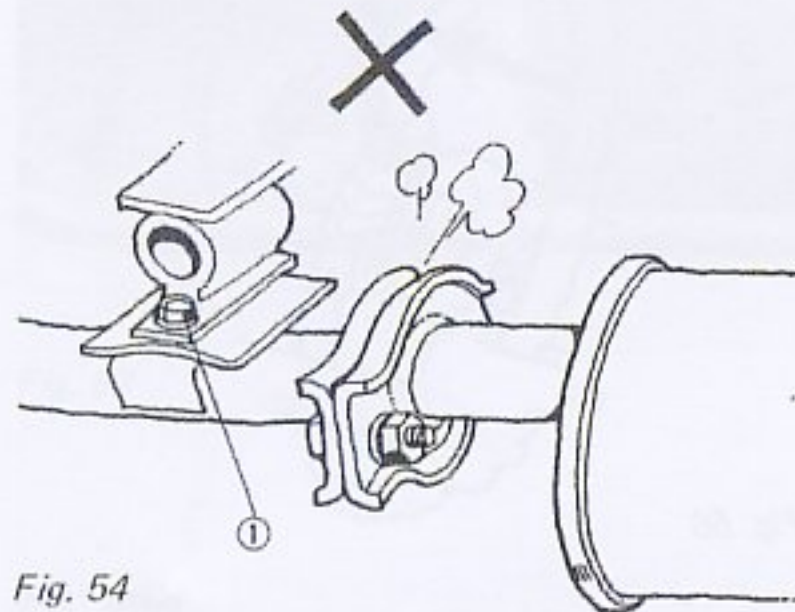


Fig. 54

### Wiring Harness

Check that the wiring harness is securely clamped.

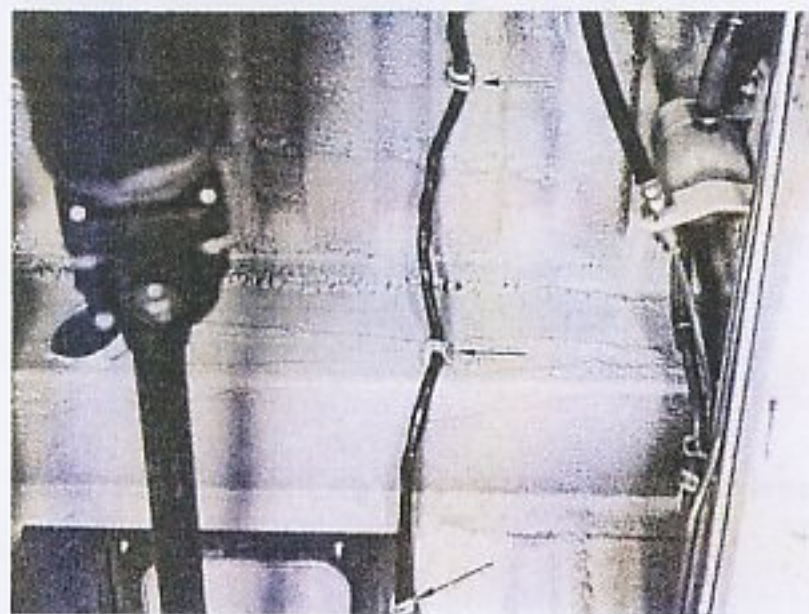


Fig. 55



# INSIDE INSPECTION

## Steering Wheel

- Check the steering wheel for play.

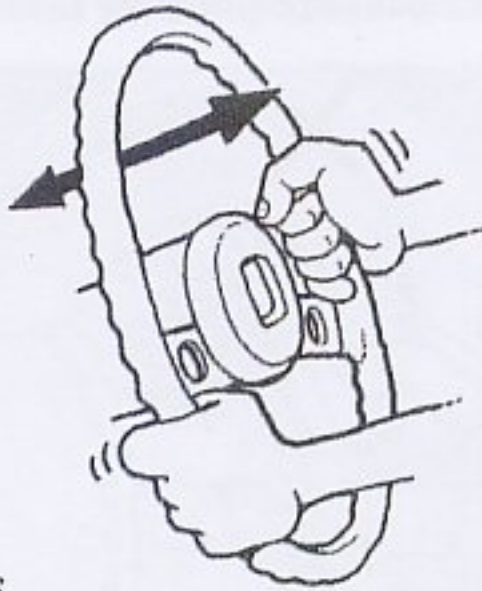


Fig. 56

- Make sure that the steering wheel is locked when it is turned to either right or left with the key taken out of the ignition switch.

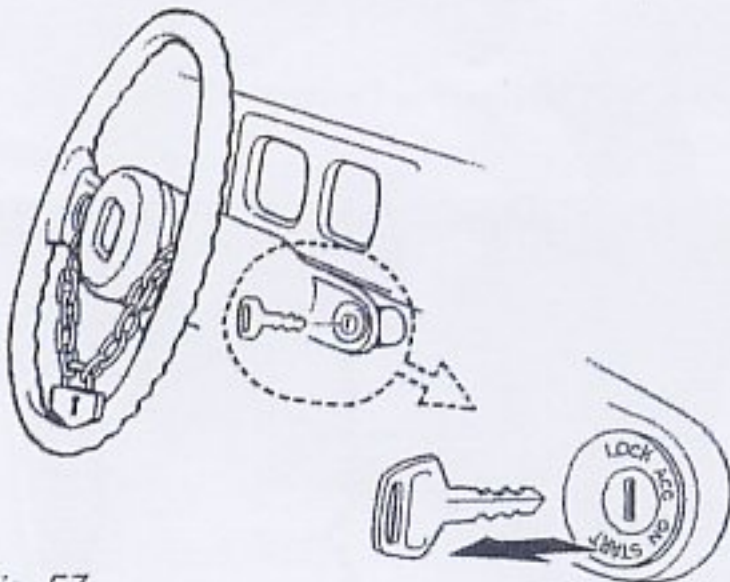


Fig. 57

## Pedals

### Accelerator pedal

Check that the accelerator pedal operates smoothly.

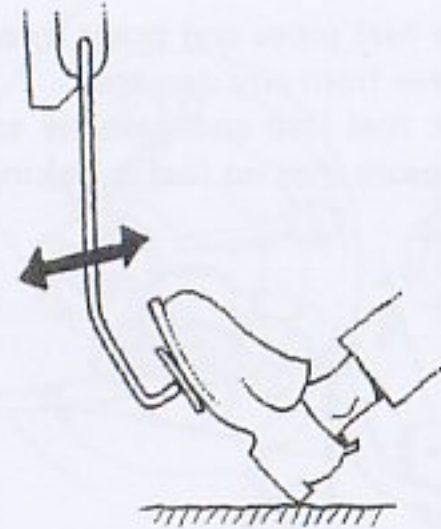


Fig. 58

### Brake pedal

- Check the clearance between the pedal arm and floor when the pedal is fully depressed.

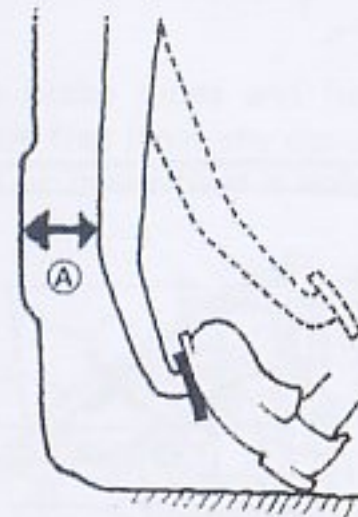


Fig. 59

### Clearance Specification

Ⓐ: 45 mm (1.77 in) Minimum

- Check that the pedal is readily restored to its original position on being released.

### Clutch pedal

Check the pedal for free play.

Clutch Pedal Free Play Ⓐ

20 – 30 mm  
(0.9 – 1.2 in)



Fig. 60



## Parking Brake Lever

Pull up the parking brake lever all the way with one hand to apply brake fully, and see how many notches the ratchet of the lever has traversed.

Parking Brake Stroke	7 notches Max.
----------------------	----------------

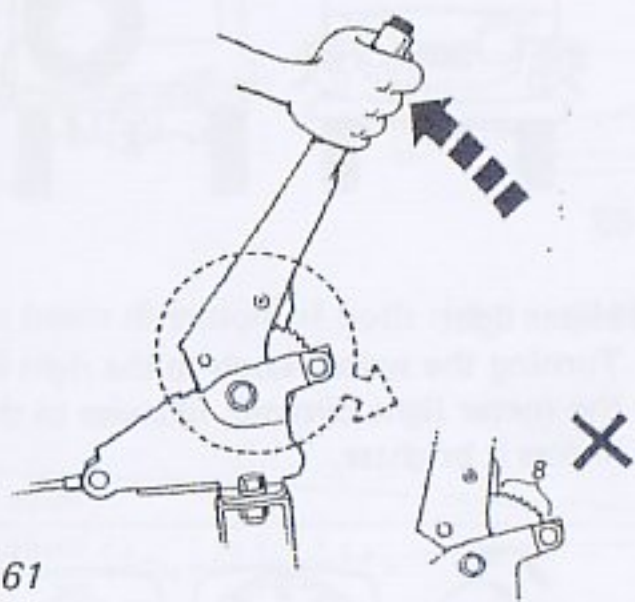


Fig. 61

## Seats

### Driver seat

Check if the seat moves back and forth smoothly when seat adjuster lever is pulled up, and also if it is locked securely at the desired position.



Fig. 62

### Driver and assistant seats

Check the mounting bolts ① and nuts for tightness.

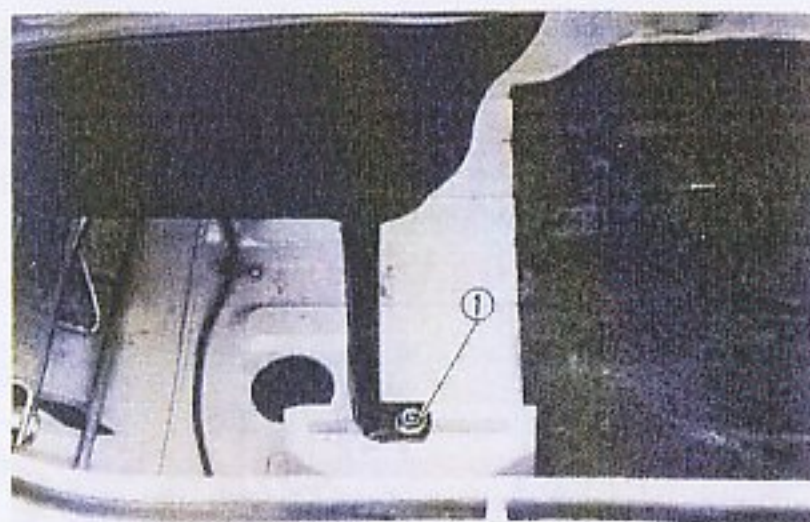


Fig. 63

## Seat Belts

- Check the mounting bolts ① of the seat belts for tightness.



Fig. 64

- Check the belt to ensure that it is free from any damage.

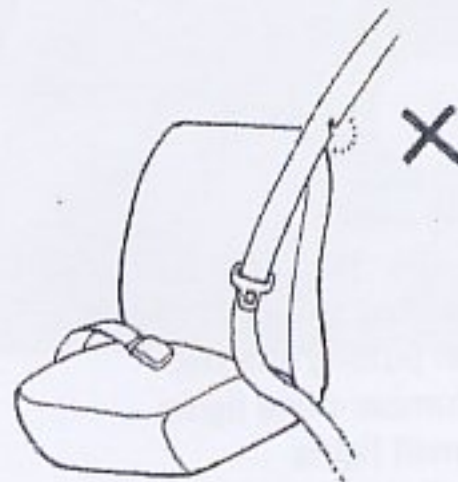


Fig. 65



- Check to ensure that the belts can be pulled out and restored in smoothly, that fastening and unfastening of the belt are easily performed, and that the metal latch plate ① is firmly locked when it is inserted in buckle ②.



Fig. 66

### Ignition Switch

- Check if the ignition key is operated from one position to another in order.

LOCK  $\rightleftharpoons$  ACC  $\rightleftharpoons$  ON  $\rightleftharpoons$  START

#### NOTE:

Before turning the key to START position, bring the gear shift lever to the neutral position and depress the clutch pedal.



Fig. 67

### Lights

#### Lighting switch

Make sure that the following lights come on when pulling the switch knob.

- When pulling one step
  - 1) Number-plate lights
  - 2) Small lights
  - 3) Tail lights

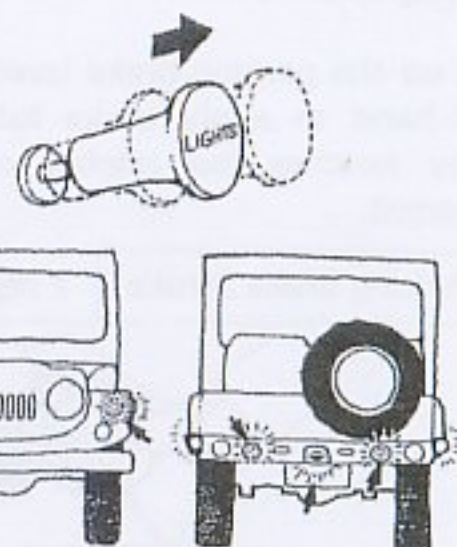


Fig. 68

#### 4) Meter light

Turning the switch knob to the right makes the meter light dimmer, likewise to the left makes it brighter.

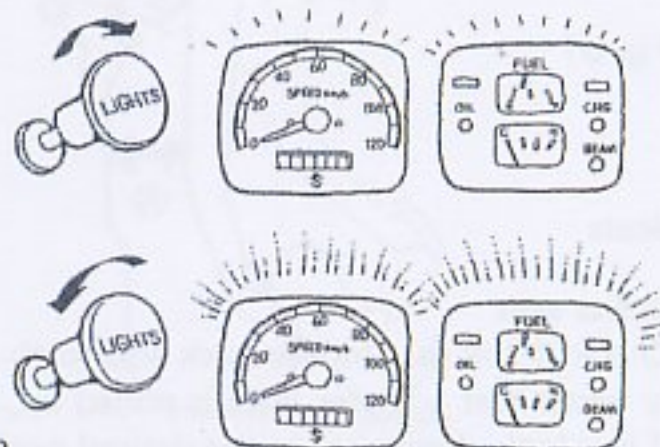


Fig. 69

- When pulling two steps.
  - 1) Head lights
  - 2) Number-plate lights
  - 3) Small lights
  - 4) Tail lights
  - 5) Meter light

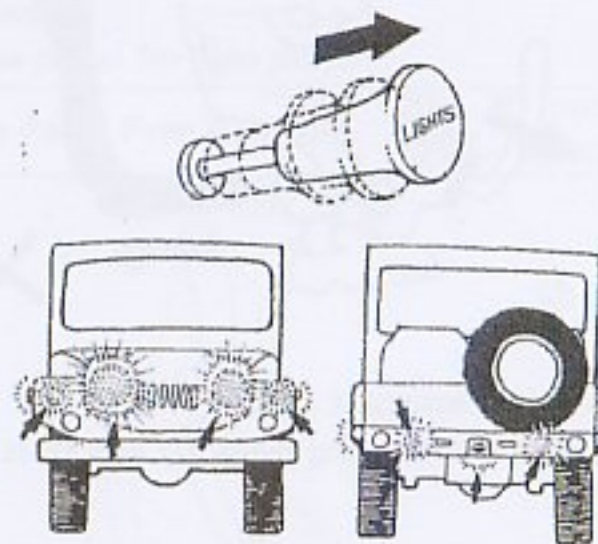


Fig. 70



- Make sure that pulling the high-low beam lever toward you switches the headlight from high beam to low beam and vice versa. Also make sure that the high beam indicator light comes on when high beam is employed.

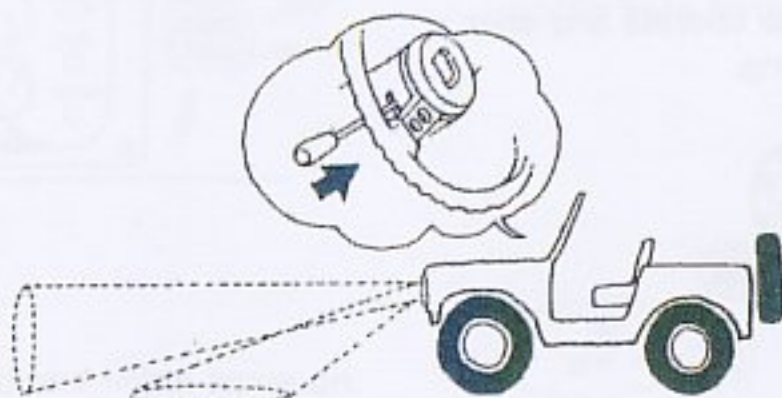


Fig. 71

- The beam direction of both right and left head lights should be within the range as shown in the illustration.

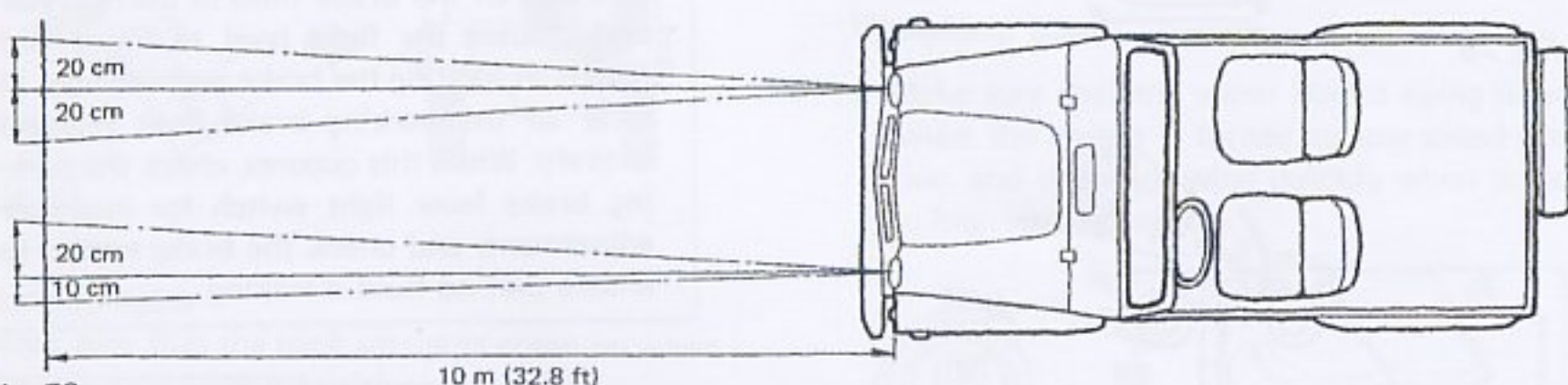


Fig. 72

### Turn signal lights

Check to ensure that all of turn signal lights (front and rear) and indicator light flicker at the same time, when moving the turn signal lever up or down.

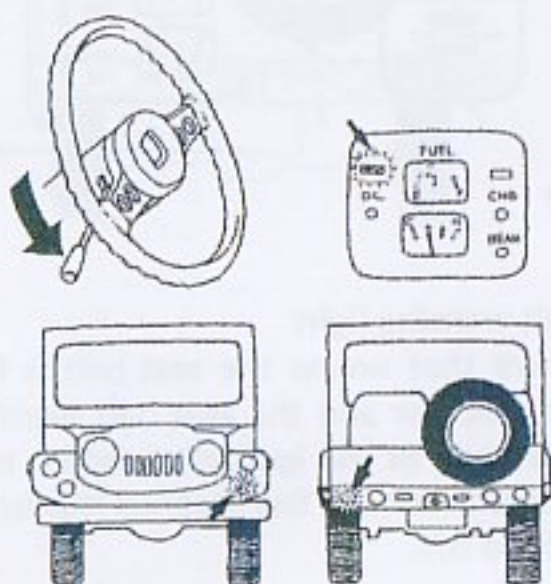


Fig. 73

### Hazard warning flasher

Make sure that all turn signal lights on both right and left flicker simultaneously when pulling the knob ①.

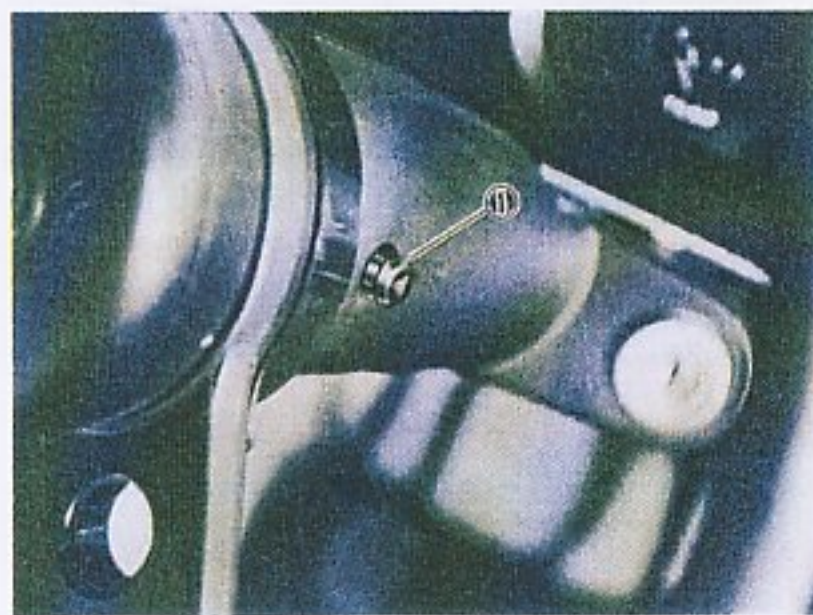


Fig. 74



### Oil pressure light and charging light

Make sure that the indicator lights light up as the ignition key is turned to ON, and go off soon after the engine starts to operate and stay off while the engine is operating.

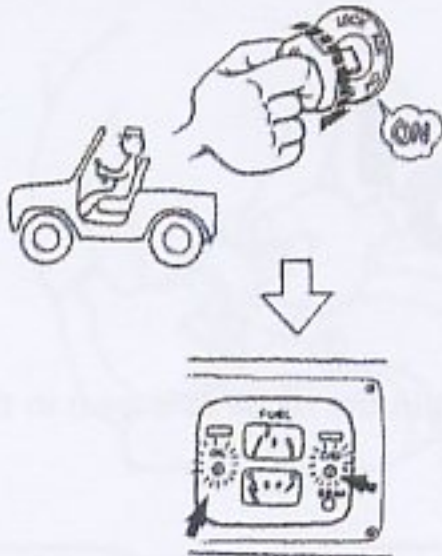


Fig. 75

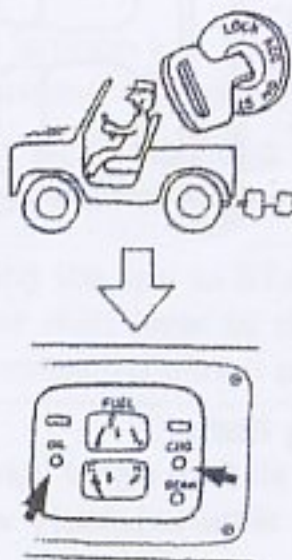


Fig. 76

### Brake warning light

Make sure that the light lights up with the ignition key turned to "ON", and goes off when the parking brake lever is entirely released.

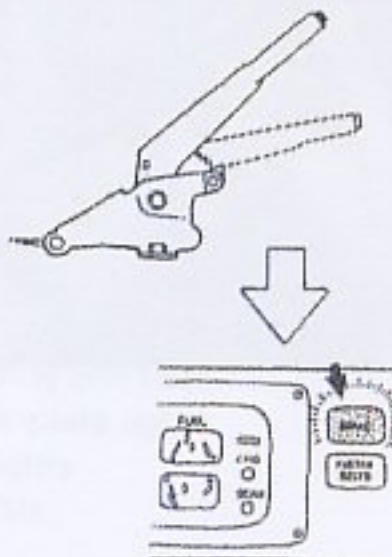


Fig. 77

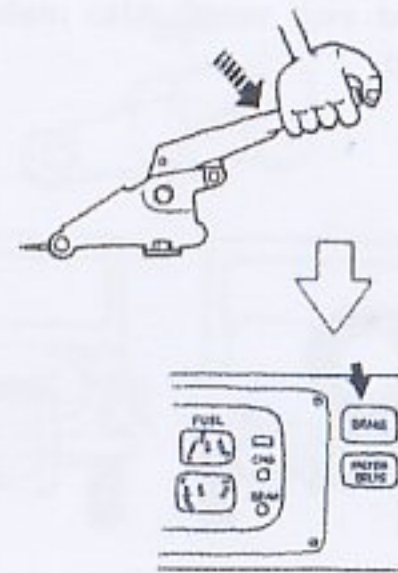


Fig. 78

### NOTE:

Decrease of the brake fluid in the reservoir tank causes the fluid level to lower and results in lighting the brake warning light in spite of the parking brake lever released entirely. When this occurs, check the parking brake lever light switch for improper adjustment, and check the brake system to ensure that no fluid is leaking.

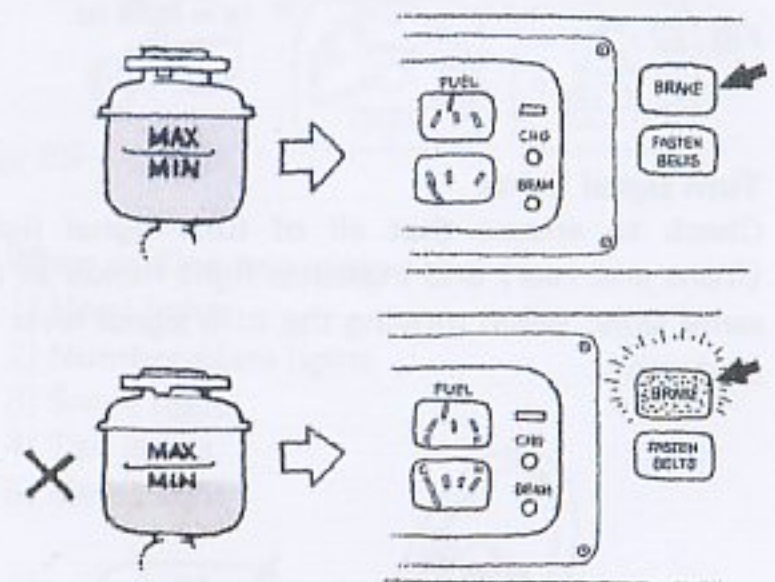


Fig. 79

### Seat belt warning light

Make sure that unless the seat belt is fastened, both the buzzer and the seat belt warning light go on as soon as the ignition switch is turned to ON, and that after a few seconds the buzzer and the light go off.



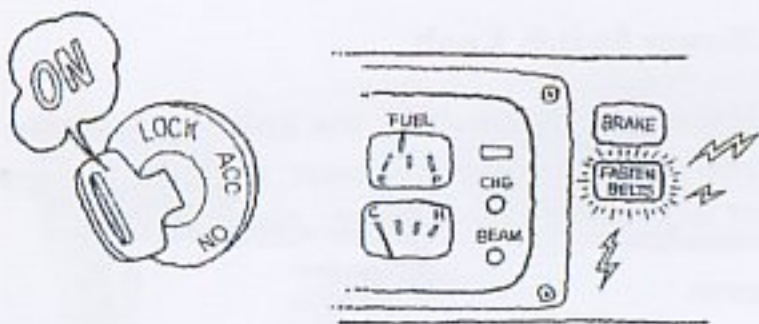


Fig. 80

### Brake lights

Check to ensure that the brake lights come on when the brake pedal is depressed with the ignition switch turned to ON.

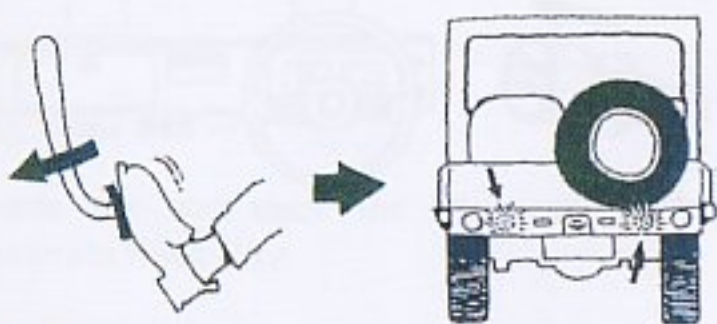


Fig. 81

### Back up lights

Make sure that the back up lights come on when the gear shift lever is positioned in "R".

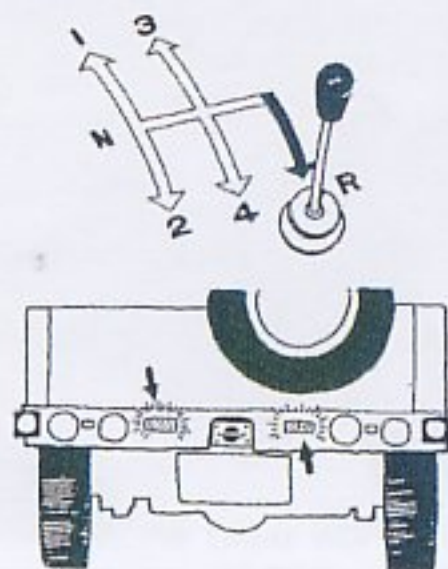


Fig. 82

### Horn

Check that the horn works normally when pushing the horn button.

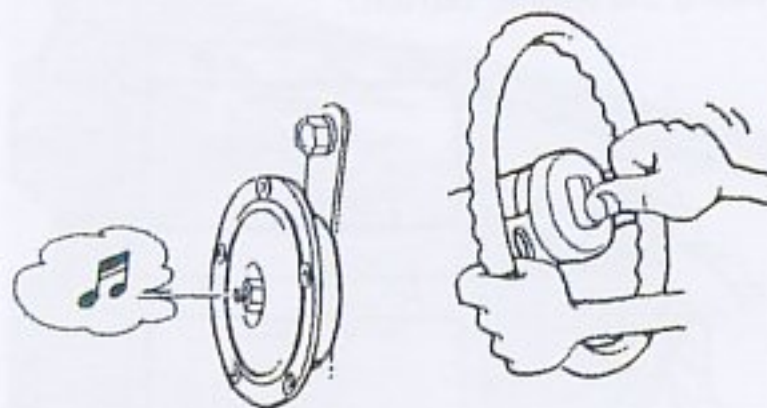


Fig. 83

### Windshield Wiper

- Make sure that the wiper blades swing slowly when the switch is turned to low speed position and likewise swing quickly when turned to high speed position.

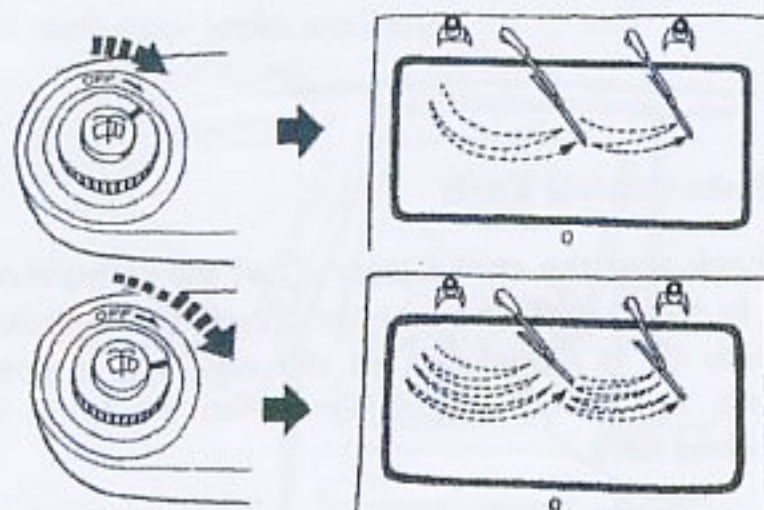


Fig. 84

- Make sure that when the wiper switch is turned to "OFF", the wiper blades come back to the initial position and halt.

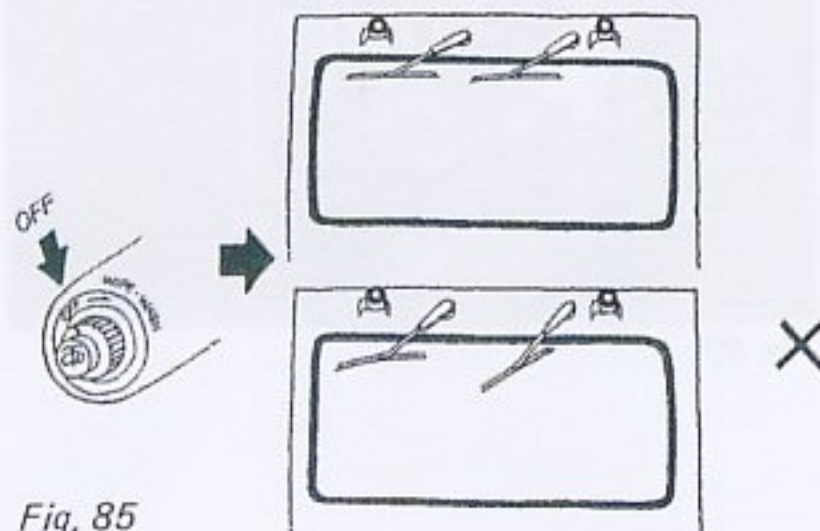


Fig. 85



### Windshield Washer

Check if the washer fluid is spouted through the washer nozzle in an appropriate direction when pressing the washer button.

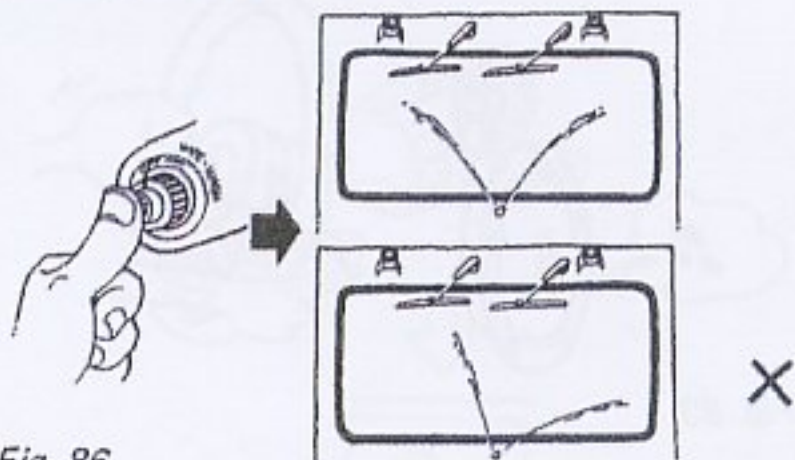


Fig. 86

#### CAUTION:

Previous to this checking, make sure that the washer tank contains the washer fluid. Operating the switch with no fluid in the tank results in damage to washer motor.

### Choke Control Knob

Check that the choke lever ① of the carburetor is in touch with the stopper ② when the choke knob ③ is pulled out all the way and it goes back to the initial position when the knob is pushed back.

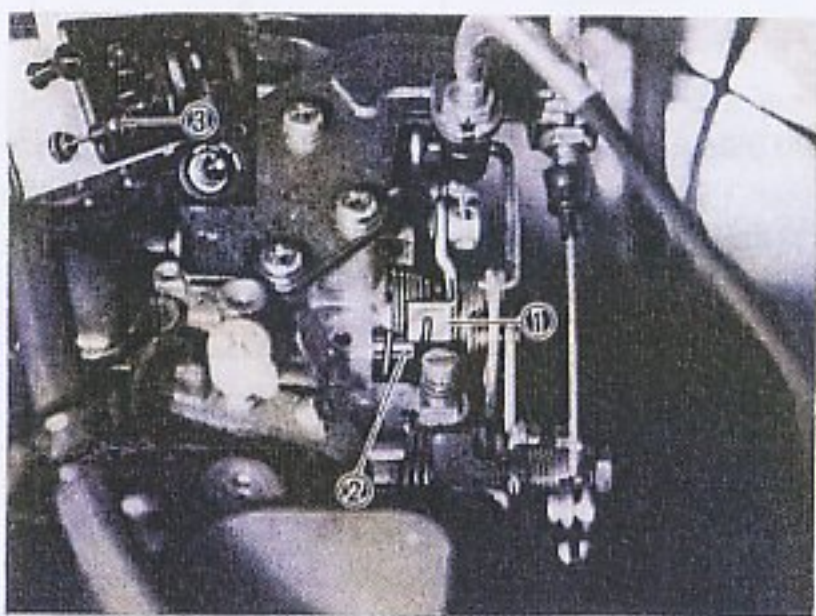


Fig. 87

### Blower Switch Knob

Make sure that pulling the knob ① one step or two steps causes the blower to run at low speed or high speed respectively.

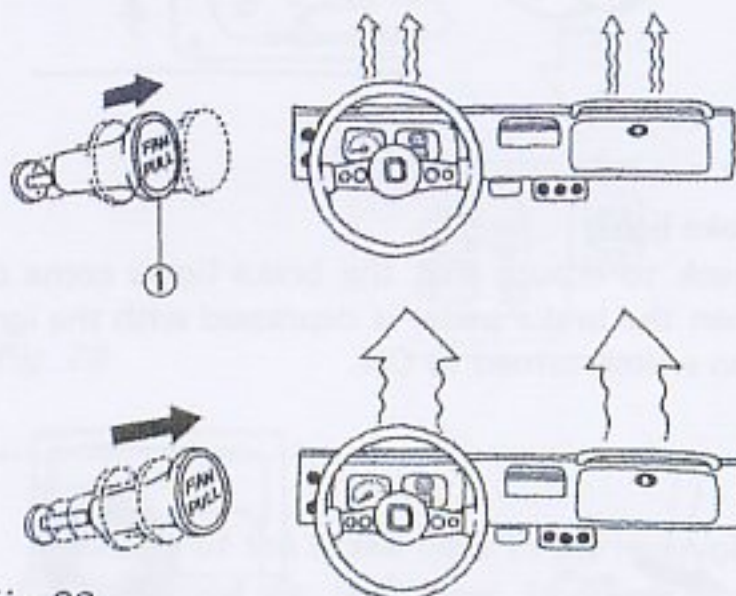


Fig. 88

### Ventilation Knob and CIRC-FRESH Knob

Make sure that both knobs ① work properly as they are intended.

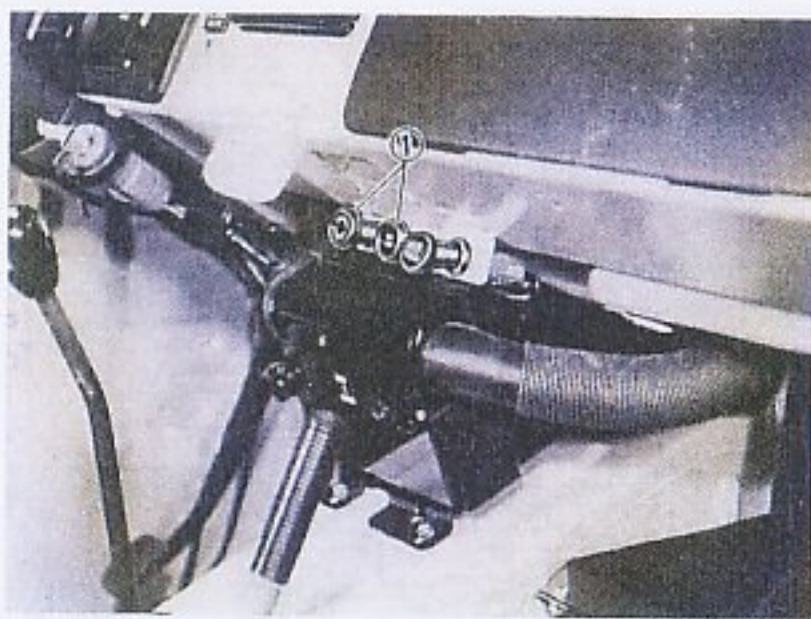


Fig. 89

### Room Mirror

Check the followings;

- no damage on the mirror surface ①,
- tightness of the fixing screws ②,
- and moderate flexibility of its movement.



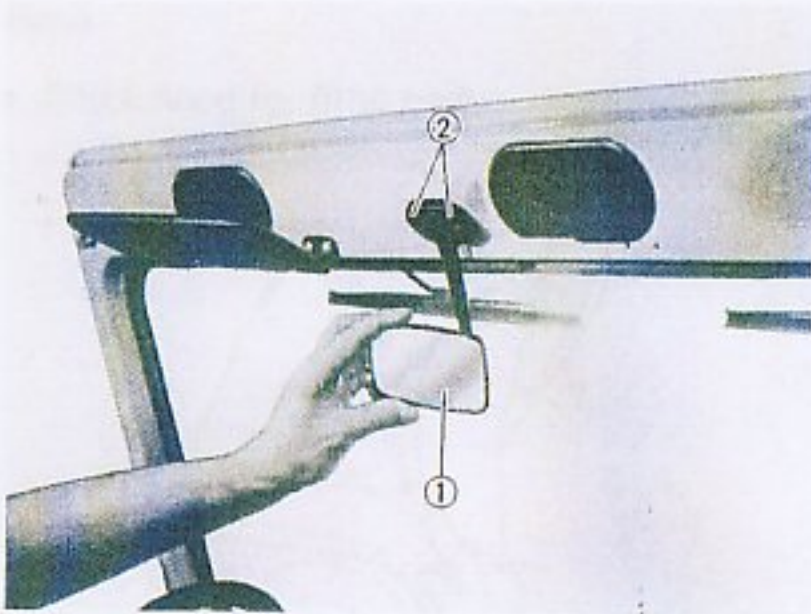


Fig. 90

### Sun Visor

Check the sun visor for its movement with moderate flexibility.

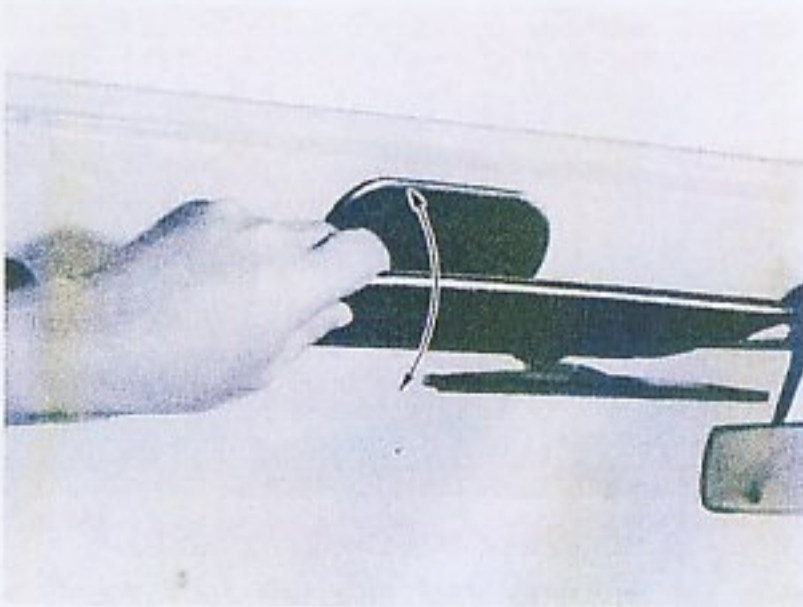


Fig. 91

### Radio

Make sure that the radio works when the ignition key is turned to "ACC" or "ON".



Fig. 92

### Glove Box (LJ80)

Make sure that the glove box can be locked with the ignition key.

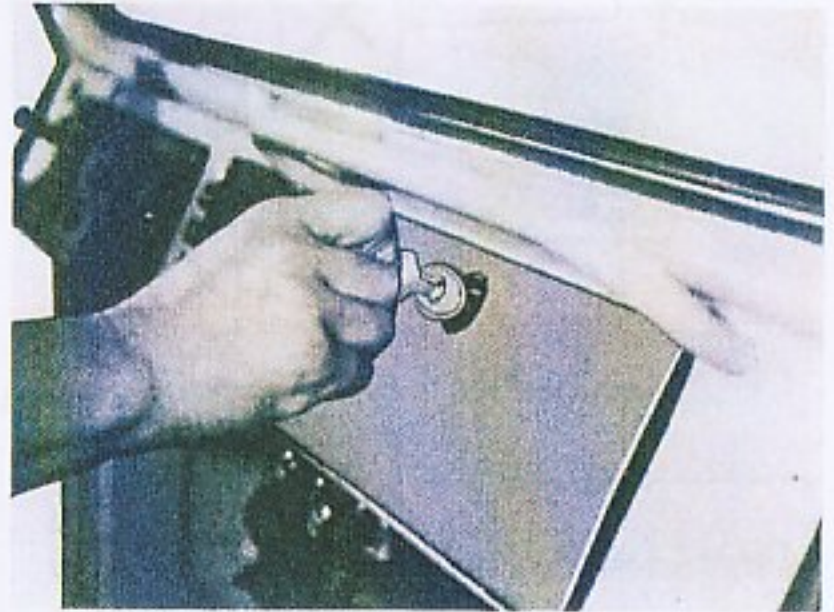


Fig. 93

### Door (LJ80V, LJ81)

Check the followings;  
if each door opens and closes smoothly.  
if each door locks securely.



Fig. 94

### Door Window

Check to ensure that the window glass moves up and down smoothly, and that it closes tightly.



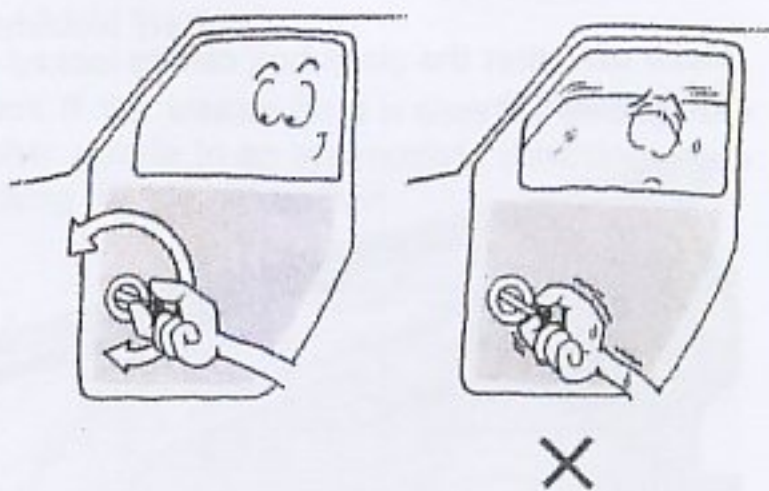


Fig. 95

### Front Gate Bars (LJ80)

Check the mounting bolts ① of the front gate bar for tightness and also check that the bar locks securely.

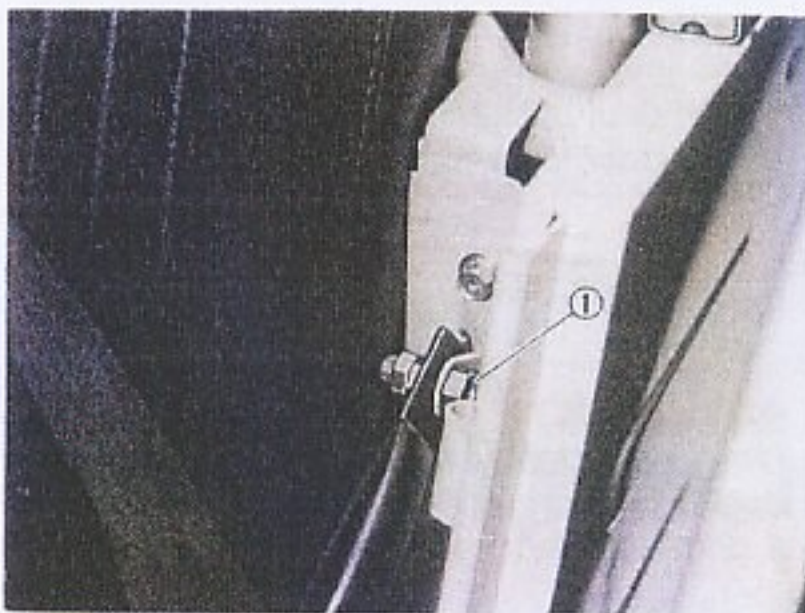


Fig. 96



Fig. 97



# OUTSIDE INSPECTION

## Hood

- Check hood for fit to body.



Fig. 98

- Check to ensure that the center lock operates when pulling the center lock knob (1) and it comes off when pushing it.

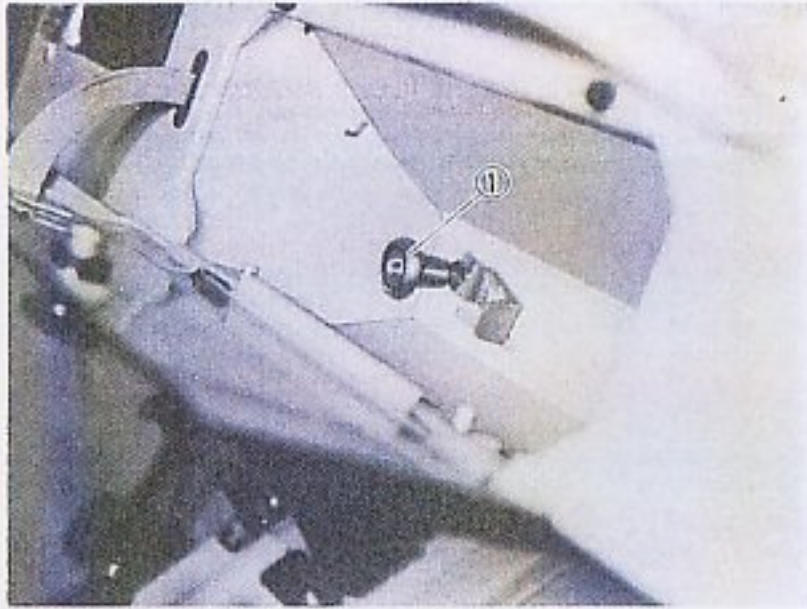


Fig. 99

- Check that the side lock operates for sure (that it does not unlock easily).



Fig. 100



Fig. 101

## NOTE:

When checking, unlock the center lock by pushing the center lock knob.

- Check the mounting screws (1) of the side lock for tightness.

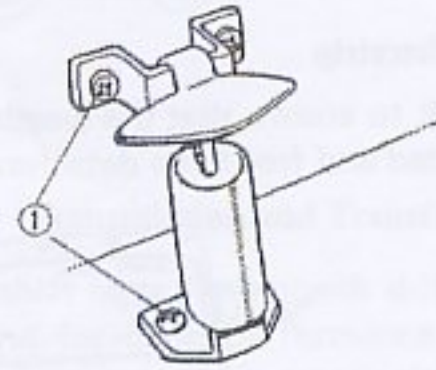


Fig. 102

## Body

- Check to ensure that the body is free from any damage.



Fig. 103



### Rear View Mirror

Check the followings;

- that the mirror surface is free from any damage,
- that the fixing screws ① of the mirror are tight, and that the mirror move with moderate flexibility.

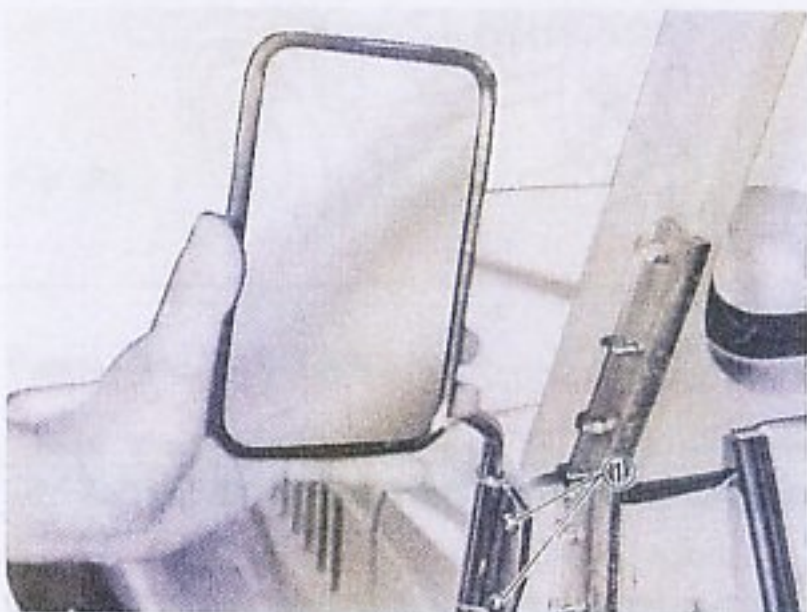


Fig. 104

### Weatherstrip

Check to ensure that the weatherstrip is correctly fitted and free from detachment or damage.



Fig. 105

### Gasoline Tank Cap

Check to ensure that the cap is firmly fastened and is locked with a key.



Fig. 106

### Spare Tire

Check the fixing nuts ① for tightness.

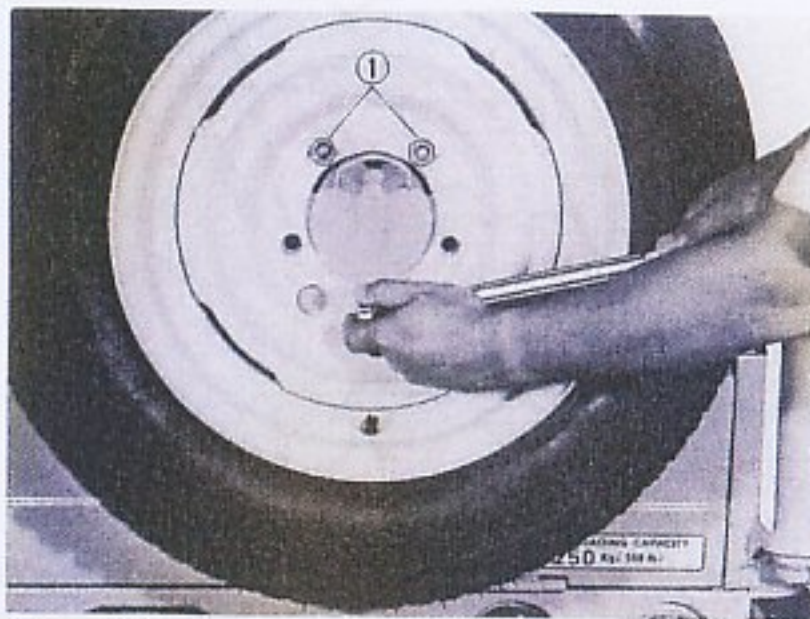


Fig. 107

### Spare Tire Carrier

Check to ensure that it locks securely.



Fig. 108

### Lenses (Head lights, Turn signal lights, Tail lights, etc.)

Check to ensure that there is no breakage and the mounting screws are tight.

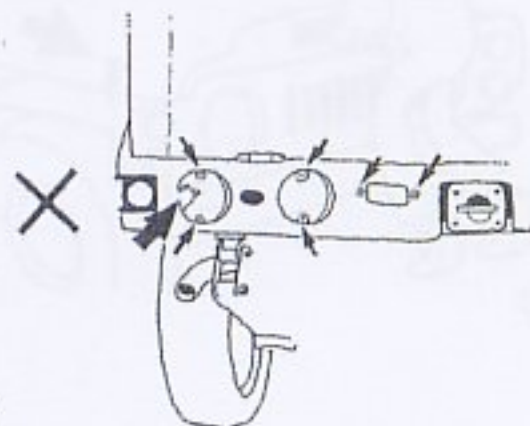


Fig. 109



## ROAD TEST

### WARNING:

When carrying out the following road tests, select a safe place where no man or no running car is seen so as to prevent any accident.



Fig. 110



Fig. 111

### Engine Start

Check the engine start for readiness.

#### NOTE:

Start to operate the engine by pulling the choke control knob in the cold weather.

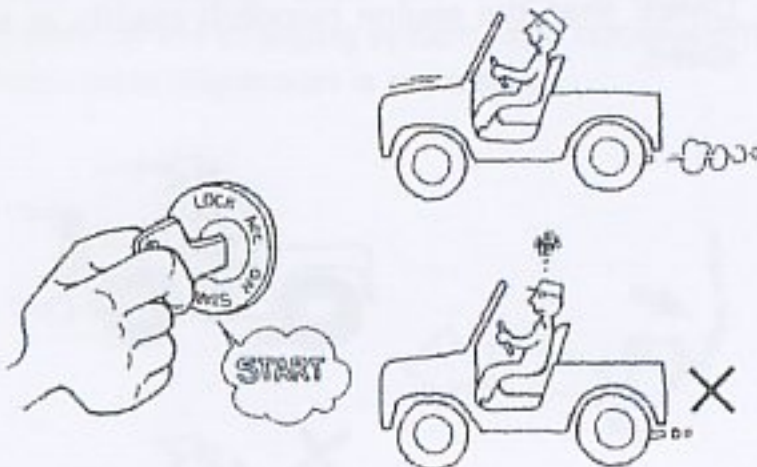


Fig. 112

### Clutch

Check the followings;

- that the clutch is completely released when depressing the clutch pedal,
- that no slipping clutch occurs when releasing the pedal and accelerating,
- and that the clutch itself is free from any abnormality.



Fig. 113

### Gearshift Lever (Transmission and Transfer)

Check the gearshift lever for smooth shifting to all positions and for good performance of the transmission and the transfer in any position.

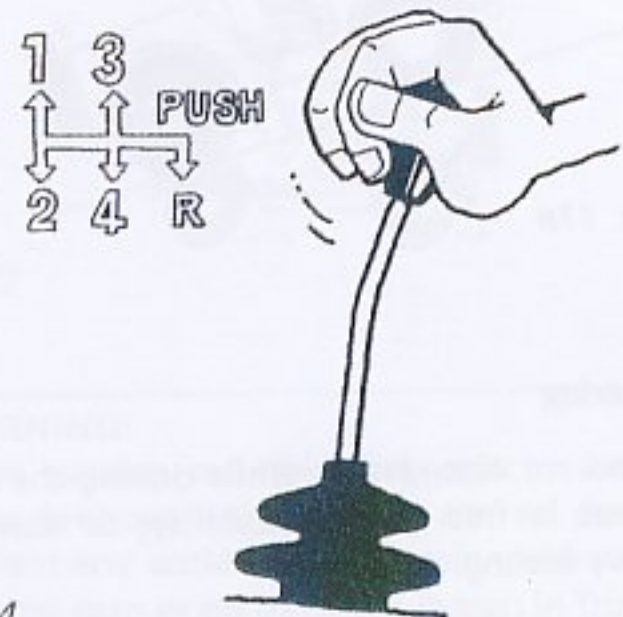


Fig. 114



## Brake

### Foot brake

Check the followings when depressing the brake pedal while driving;

- that the brake works properly,
- that it is free from noise,
- and that braking force applies equally on all wheels.



Fig. 115

### Parking brake

Check to ensure that the parking brake is fully effective when stopping the vehicle on the slope and pulling the brake lever all the way.



Fig. 116

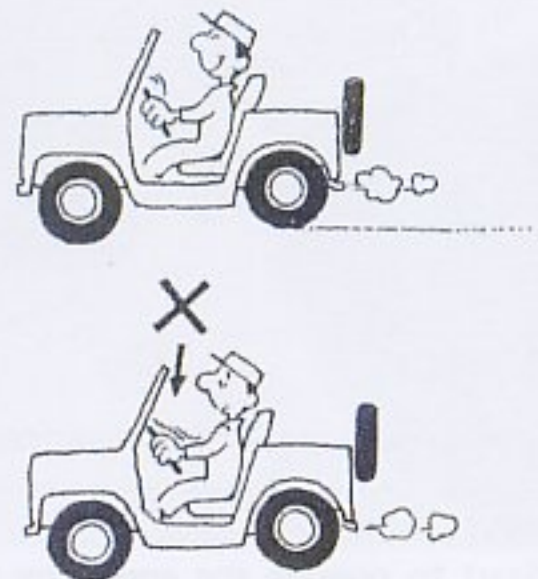


Fig. 117

### Steering

Check to ensure that while driving the steering wheel is free from instability, or abnormally heavy feeling.

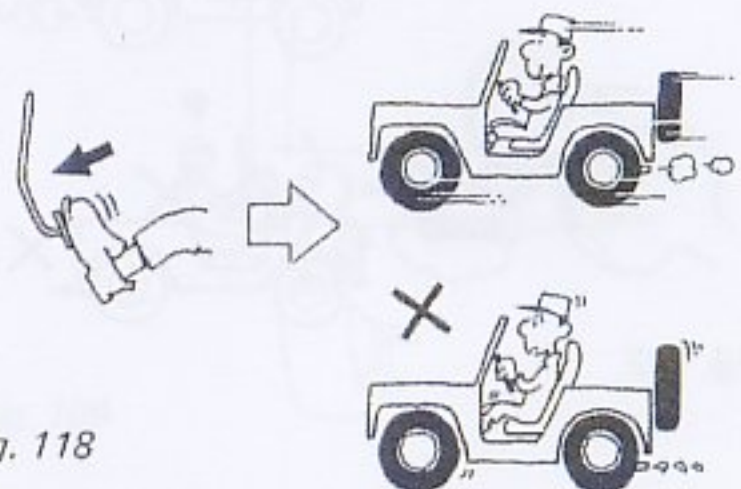


Fig. 118

### Engine

- Check that the engine responds readily at all speed.



## FINAL STEPS

- Check that the engine is free from abnormal noise and abnormal vibration.



Fig. 119

### Meters and Gauge

Check that the speedometer, odometer, fuel meter, and temperature gauge are operating accurately.

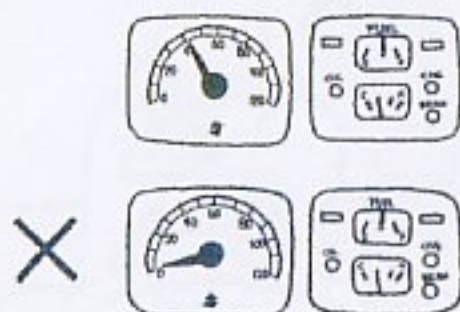


Fig. 120

### Oil Pressure and Charging Indicator Lights

Make sure that these lights stay off while the engine is operating. If which of them comes on during the engine operation, it means that something is wrong with the engine lubrication system or the charging system, and consequently immediate inspection is necessary.

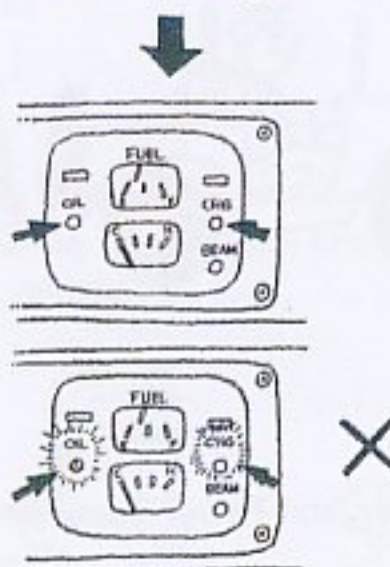


Fig. 121

### Seat Belt

Check that the seat belt is securely locked at hard braking.



Fig. 122

### WARNING:

When carrying out this test, select a safe place without any running car so as to prevent any accident. And again make sure that no man or no other car is seen in front or behind and use great care to the surroundings at the time of the test.



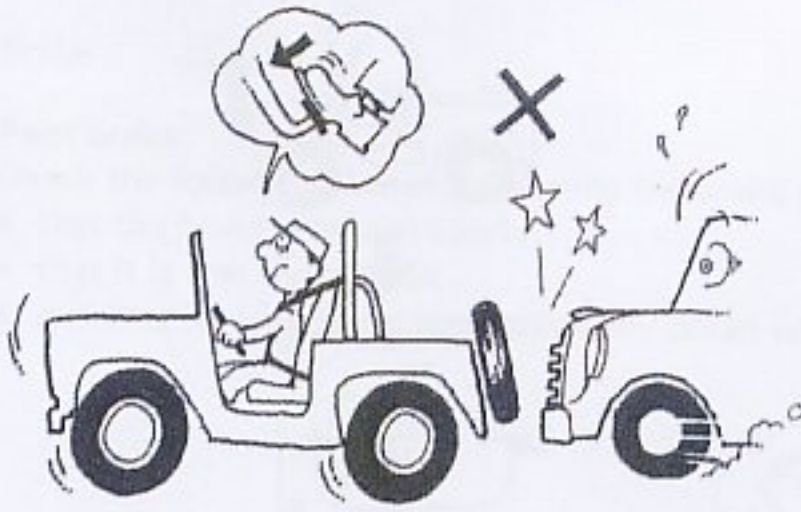


Fig. 123

### Body, Wheels, and Power Transmitting System

Check that the body, wheels and power transmitting system are free from abnormal noise and abnormal vibration or any other abnormality.



Fig. 124



## FINAL STEPS

### Jack, Jack Handle, Tools and Literatures

Check Jack handle, jack, tools and literatures for presence in each designated place.



Fig. 125

### Information Labels

Check that each of the labels at various parts of the body is free from detachment.

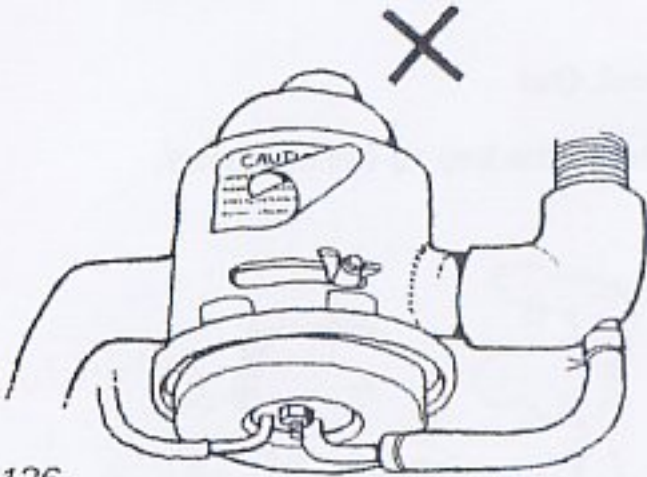


Fig. 126

### Washing and Cleaning

Both exterior and interior of the vehicle must be kept neat and clean.



Fig. 127

### Explaining for the Customer

Before releasing the key to the customer, explain the following items for his understanding.

#### Instruction

Explain what is written in the owner's manual to the customer so that he will know well how to operate the vehicle.



Fig. 128

#### Information labels

As to all labels attached on the body, explain the attached places and what is written on them.



Fig. 129



### Warranty

Give the explanation and understanding of the content of warranty.



Fig. 130

### Identification plate

Show the customer where the frame number and engine number are impressed.

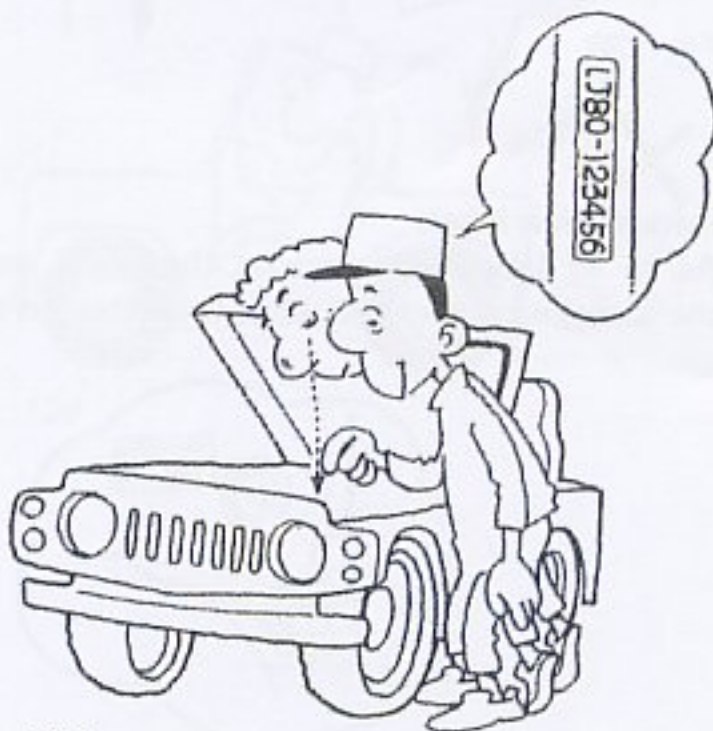


Fig. 131

### Jack, Jack handle, Tools

Show the customer where the jack, jack handle, and tools are provided.



Fig. 132

### Check Out

Release the key to the customer.

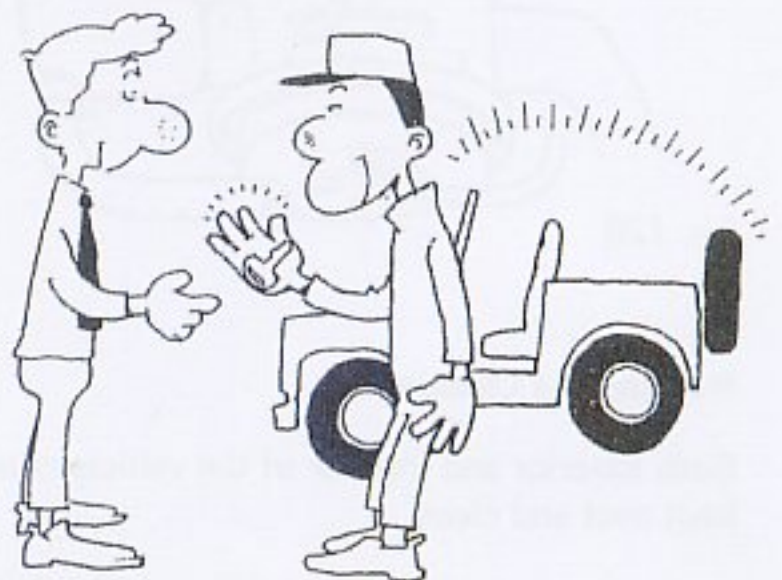


Fig. 133









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